ROTATIONAL TRAINING STUDY

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1930

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The fallowing interviews are the result of this impriry, they contain verbatic reports of the experience these years. Palabel, from which references to personal alterations have been entitled. They are submitted as arthur places which any give an additional incides into the false of this relational tenting furture.

There is evidence in the interview with indicates that:

- 1. These the me are mplayed to a supervisory
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- 3. Making a greater effort to be importial.

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- D. Looking for extensiting eiremetaness in the base or personal situations when they electronal always in production.
- A. Many believe that their personal weaknesses have been strongthened.
- S. Many find returning to shop resting districtful, but all one evidently making a medical district administrative and the first terms.
- 4. There is an estive remintance in many departments to their supervisory methods.
- 5. In extension of the training to all supervisors should aliminate most of the present friction.

A.C. Thoose 6088-1

UNIVERSITY OF WISCONSIN - MILWAUKEE

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August 14, 1920. Retational Training Study. Interview No. 1.

W: "The biggest change that I have noticed since coming back to the department has been in the Foreman. He isn't the same man at all. He used to carry a continuous grouch, and every time he saw me I expected a bawling out for something. Now I notice that he is a little more friendly and a little more considerate. He is still stern and very exactive but I like to work for a man like that. It makes me do a good job; for instance, if he asks me to tell him about a certain order I look up everything I pecalible can before I go to him because I know that he is going to trip me up if I don't, and I would be a fine fullow to go in to him with information and then have him ask a question that I couldn't answer. He's very shreed and you mover can get away with telling him a lie because he is just as apt to look up the case himself and find out.

"The second day I was been in the department I was stending near the siele talking to one of my men. I had my back turned toward the siele and all of a sudden I heard the Foreman's voice saying, 'Good morning'. I simpet jumped out of my skin because I hadn't been used to hearing him may smything. He used to pass me up and not speak to me for weeks at a time unless I went out of my way to speak to him, but now he never comes down the siele but what he has semething to say.

"The day before recention we all quit work a little after eleven o'clock and we were standing with our backs to the lockers. The benches had all been closued up and everything was spick and span and we were talking about the good times we were going to have on our vacation. All of a sudden one of the fellows said, 'Jiggers for the eld mam.' I looked up and he was right on top of us. A couple of the men started to smeek away but I teld them, 'Well, he's get us now. We might as well stay and get a bawling out.' When he get up to us he said, 'Well, I see you bega are all ready for the vacation.' He gave us a little talk about not getting hart and them told us he hoped we would all have a good time. I tell you the fullows appreciated that. They seem to be willing to do snything for him new. They have forgotten all the old rights that they had said are willing to work hard.

"The only thing that is wrong in my department now is the way the Section Head note. I heard about it from the follows before I came back. The Section Head had bold them that he was going to make me tee the mark. He said that he would get me before I had been here very long. I den't know what he had against me, and at first I thought we were going to have a merry row, but them after thinking it over I de-

been trying to do everything that he wants me to do and we really get along very well. Of course, I don't like the way he wants me to handle the mon and I don't handle them that way, but I do my best to smooth things over and keep a friendly tone. It wouldn't do any good to fight with him anyway because, being a Section Head, he would put me in a bad light if he wanted to on a number of things.

"A few days after vacation the old man told him to go out and find out what the men in his section thought of the vacation plan. He isn't on very good terms with the men and so he didn't want to talk to them. and he asked me to take a piece of paper and question each one of them. If I found any one that did not like the vacation plan I was supposed to write down what they said about it. I talked to all the fellows and made a few notes and then I came back and wrote up what each of them had said. He came over and looked at what I was writing and asked if I were writing a story book. When I finished I handed in the paper, and be started down towards the office with it, and then he stopped and turned around. He hesitated a while and then I went over to him and said, 'Why don't you sit down and write up those stories in your own words. Maybe the old man would like it better if you did that.* I sould see that he didn't went to turn in the paper because the cld man would have known that I wrote it. He said he didn't want to do that. but a little later I saw him writing the paper himself. Well, I didn't care about that. I was willing to have him take the credit for it because it helps make a friendly feeling between us.

"Just what did you mean when you said that you were interested in some of the problems that we run up against?"

- I: "Well, you know that the year that you spent with us was supposed to be some sort of a training and we wonder what the year's work in interviewing has meant to you, and we are interested in any problems that you have some seroes in patting over any new ideas."
- It "I have been thinking about that for some time, but you can imagine from what I teld you of the Section Head that I've been running into some difficulties. I wondered several times whether I sught to go over and telk to some one about it. I learned a great many things when I was up there but I haven't been able to practice many of them because I am working for a man like the Section Head. I don't want to say that he is ignorunt or bullheaded but there is something about him that prevents him from understanding the right way to handle employees. I don't believe that they should expect me to some back here with a let

of new ideas and put them into practice when I am working for a man who won't sooperate with me. I have an idea that they ought to send two men from a department instead of one because then we could come back and work together, and we could tell whether the things that we learned up there are any good or not. The way it is now I can't tell whether the things I am trying to do will work or not because as soon as I get an idea started the Section Head comes along and bawls it up. He is forever telling me to get after those fellows; show them that you are the bose' and every once in a while he goes in there and swears at them himself."

I: "Just what plans have you started?"

E: "Well, when I came book here I decided to treat everybody the same as I would like to be treated. When I see a man stelling, I don't go up to him and been him out. I remember just about how much time he wasted and then when he hands me the work the next morning I sak him if he doesn't think that he sould have done a little more. In talking to him them I have the evidence right in my hands because the report that he hands me shows that he didn't do all that he could. In almost every case he will say, 'Well, I didn't feel very good yesterday,' or momething of that kind, and them I tell him, 'We will forget about yesterday, Let's my to make up for it today.' In talking to him that way, he goes back to work and feels like working. The next morning of his own accord he will tell me that he made up for the day before.

"Do you remember that man that mits on the nisle? He is one of the best non I have. He works abouty and there never is any trouble with his work. That is a particular jet, two, and if he didn't watch things closely I would be in het water meet of the time. The other day the Section Read wented me to beat him out for not doing enough week. I told him that that man is one of the best workers in the many and that he is always on the job; that I didn't have the heart to beat him out. He insisted that I make the fellow work faster so I told him. 'All right'. but I didn't may emything to the man at all. What do you think would have harmoned if I went over and bewled that man out? Three days before this I was atomic with a job and I went to the man and school him to do all he sould for me that day. He seked me how much work I wanted, and I told him that if he turned in two and enc-half or penaltly three sheets that I would be satisfied. Two shorts is a good day's work for anybody; three shoots in more than has ever been turned out before. The next morning that follow handed me four shoots. I thunked him and told him I appreciated his working so hard. If I had gone over and bawled him out

the way the Section Head muted me to I would have had a fat chance of getting him to speed up the next time I was stack with work.

"We have a paculiar job. The man are all day work. The wark varies so that it is impossible to tell whether it will take two hours on a job or two days. We have the same orders coming in time after time but one time they will be in good shape and the next time they will be corroled or worn so that it takes such longer to do the work. Then the men have to look up all the changes whenever they repair a part. Sometimes that takes an hour, sometimes a helf a day. There is absolutely no way that we can check their work. We just have to trust that they will do their best all the time. As I see it now, every time you get one of these men some he is going to lay down, but if you emeaurage them and joke along with them they are always willing to de their best.

"Here is another thing that I decided since I came back. When I used to see a man stalling around I went over and told him to get on the job, and if he argued with me I lost my temper and we had a merry row. Now I never argue with them and in that may neither one of us get sere.

"The other day we had a ten thousand lot some in on one order and we had mover worked a job like that before. The Section Head came over all excited and wented a promise when we would have the work done. I told him that we would not give him a promise but I was sure the fellows would do all they sould. He told me to go over and get the wan to promise the job. I tried to tell him that the men couldn't tell when they would get through with the job, but he muxted me to go over anyway so I went to the two men and asked them when they thought they would be through. They looked at the work that they had left to do and they teld me that they didn't know how long it would take. I said. "Well, what do you think - five days?" They said they didn't think me. 'Well, how about eight days, so you think you can do it in that time? They thought maybe they sould but they didn't know. All of a sudden one of them saled, 'Who sent you ever to find out how long it would take may! I told them that I just wented to know myself. He said, 'No, you wouldn't ask a 6--- fuel question like that. Dash must have sent you over. I tried to convince them that I wanted to know myself but it didn't do any good. They talk no that if that more more more wents to know how long this job will take, tell him to come ever and find out himself. I kidded them along for a while and not them back to working and they turned out the job in five days. I considered that very good time, and the next time we have a

job like that I will know how to promise it, but Deek doesn't use any brains when it comes to things like that.

"Here's enother thing I learned from the interviewing progress. About a month ago one of the girls seen over and saked me how to draw out her stock. I told her that the head eleck would take care of that, but then I saked her if she minded telling me why she was drawing it out. I gave her to understand that I didn't want to interfere with her personal affairs and that if she wanted the money that she should get it regardless of anything I told her. I figured for her the money that she had paid in and told her that she only put seventyfive cente a week into the stock but that if she drew out her stock before it was paid for that she would be drawing out one dollar and twenty-flys cents a week. That was fifty cents a week that she was throwing away. She told me she wented to buy some clother but she thought maybe she could borrow the money from the Building & Loca issociation. She had about nine bundred dollars in there. She thought they might loss her fifty deliars on it. I told her to do as she pleased but that if she wented to draw her stock out she shouldn't feel that I had talked her out of it. In the old days I wouldn't have bothered trying to keep her from withdrawing her stock. I would have told her to go mee the head clerk and let it go at that. The next morning she came over and said, 'Dash, if you have time I would like to telk to you again,* That is another way I have changed since I have been on the interviewing progress. I always have time to talk to may one. Once in a while I am very husy and I ask them to wait a few winutes but I never forget to go back and ask them what they had to say. Well, this girl told me that she had told her mother about what I had said about the stock and her mother wouldn't let her draw the stock out or borrow money from the Building & Loux, and she had louned her fifty dollars of her own money. That girl seemed to be tickled to death, and I feel that if I go over and ask her for a rush job that she will do all she can for me. It doesn't pay to get your man down on you.

They tried to rate this job for a year and a helf. They had a rate men in the department all the time. He followed one man around for a year and them he decided that this man was too slick for him and so he storted to follow another one around. The second man he picked out was worse than the first and they found that there was so much to each of the jobs that couldn't be figured in advance that it was impossible to do anything with rates unless they kept a rate man or two in the department and rated each order as we received it.

"The Section Head pulled a good one the other day. You see, we

have trouble getting prints and getting information on some of these old orders. Odd prints get mislaid and then there are changes that we can't get shold of. One of the men in our gang has a personal friend in one of the drafting departments. Their files are complete and they have every print and every change order that has ever been issued so when we get a job and cannot find the print. I sak this man to see if he can get it from this other department. No one is allowed to borrow prints or get information from their files but this ments friend slways below us out. The other day he was down in our department talking to the men that I send upsteirs and the Section Head came along and chased him out. The Section Head got real excited and told him that he was holding up the work, and he also told him never to come down there again. I had a swell time trying to square that up. The mext time we went up there he ween't going to help us out at all, but we finally kidded him until he gave me the information. I told him not to pay any attention to what the Section Head said, and he decided to overlook it. I don't want you to think that I am telling you these things just to complain about the Section Head because things are not that bad, but I am afreid if I work under him very long that I will unconsciously slip back into my old habits and then what good is that year's training going to do. I explained some of this to the Assistant Superintendent when I went up for my fifteen year buttom. I didn't tell him the trouble I had with the Section Head but I told him that I thought every supervisor in the shop should take that training. I told him how much I thought it had done for me and I tried to show him how much easier it would be to apply some of the things that I have learned if the rest of the supervisors had had that training. He quite agreed with me.

"It puts me in a peculiar position because I can't go over to the Foreman and tell him just what the difficulty is. He would get the wrong impression and think we were fighting like cats and dogs back here and them me telling what would happen. Whatever did happen it would not put me in a very good light. The other day I went down to telk to the Foreman about the job. As most as I left the deak the Section Head came running ever and wanted to know what I was telking to the old man about. I asked him if the old man and I couldn't talk about the weather without his worrying about it. Not long age I was telking to one of the Geng Besses in another department. He saw me and as soon as I left this Gang Bess he ran over and maked him what I was telling him. The man teld him that it was none of his down business.

"At any rate it helps to know that the Foreman has changed so much.

When I went into the interviewing department he called me into the office and told me that this is the first time that a man has been taken from his organization for training and he told me that I should do all I can to make good. I told him I didn't know enything about the work but if it was possible I would make good. This may sound as though I am praising myself; I don't mean it that way, but when I came back he told me that he had had very favorable reports about me. He said that Mr. Dash spoke very highly of me, and he said seeing that I had done so well he would do all he could for me while I worked for him. Well, he gave me a two cent raise last time so I guess he is keeping his promise.

"I hope from all those cases that I have told you that you won't get the idea that I don't like my work here or that I would like to be back on the interviewing work because that isn't the reason that I told it to you. I still have an interest in the interviewing program and I think that if they could work out some plan so that a man wouldn't have to come back to his old job and work under some one who doesn't understand the principles that we have learned over there that it would be much better. I don't suppose that it will ever do me any good but if you can work out something so that a man coming from the interviewing program doesn't get discouraged before he gets a chance to apply the things that he learne it will make it much better for every one."

- I: "I wonder if you can tell me what part of the interviewing program meant the most to you."
- It "I don't know just what you mean but I think I learned most by listening to the things the men told me when I was interviewing them. I began to see how the little things meant a whole let to them. I made up my mind when I heard how but some of those fellows felt about things the beamer had done that none of my men would ever have onuse to feel that may if I could help it."
- I: "That's just what I was wondering. I wondered if you felt that you learned most of these things while you were setually interviewing."
- R: "It some to me that that is where I got almost all of my ideas.
- "Well, any time I can do anything to help the program along, let

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August 15, 1950. Rotational Training Study. Interview No. S.

It "I think my year as an interviewer helped me in a great many ways, but the most important one was that it taught me to control my temper. After being up there a while I realised that I had been thinking only of myself and I didn't give a darn what anybody also thought. I have lost my temper many times. I see now how feeligh it is because when there is an argument the other fellow should have some consideration. Now that I can see his side of the problem I find that I don't get as mad as I used to. I can say, for this reason alone, that I am glad I spent the year up there. Of course if the training hadn't been offered me I don't suppose I would have missed it because it is very difficult to see just how that training can help we in my present job. If I had a gang of men to handle, the interviewing training would be much more valuable to me, but even se it is. I think it has helped so in teaching me to make friends. It took me some time to get used to going into strange departments and meeting people that I had never seen before. I meet fullows every day that I have interviewed and they all seem glad to now me and stop and talk. I don't think I made any enemies while on that jobs at least if I did make some I don't know about them.

He furnished me with more unfavorable comments on the interviewing program than any one class. I wender what the interviewing training will do for him. He kept me standing around writing for man almost every time I went to him. He eften said, 'Do you think I have nothing clas to do but writ on you? I am busy. You will have to mait until I get time to get your men.' Semetimen be would make me stand around fifteen or twenty minutes until he get good and ready to get up. I wonder what he thinks of those actions now. I think he must understand that that is not the right attitude because he often comes in to see me. He was have just the other day and we talked about the interviewing program.

"My present job was made much sesier for me by placing me next to a man who had been an interviewer. I did not know any one in this department to talk to end Dash and I had spent quite a bit of time talking about interviewe. I was a little afraid when they transferred me back to the old department that I would have difficulty getting back into the harmone. The first day was terrible. I just didn't feel like getting in and making piece work, but inside of a week I was terming out before I left. That Friday the Foremen selled me and talk me he was noise to transfer me down here. He didn't tall me anything about the

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job I was going to have so I was arraid I wouldn't be able to do
the work. I knew nothing about wiring. I can't even handle a soldering iron at home. I was arraid they would put me on that job. When
I dume over here and found that I was going to do this work I was
fairly sure that I would be all right because I had handled this same
kind of a job before. It took me about a month to get settled down
so that I could turn out the work, but now I feel very well satisfied. If I could be making just as much money on the other job I
wouldn't mind working at it, but this work is all right, too.

"I think the Foresen here is a square shooter. He is very graff and he expects you to do a good day's work but I think if a man does that that he will do saything he possibly sen for him. I have been very careful to turn out accurate work, and I haven't made any mistake as yet that cost the Company money. I better knock on weed because a mistake is apt to happen at any time. Two or three times labely wiresen have brought blueprints to me that did not agree with the job. We have rather an elaborate system for keeping track of each job and the man who laid out the job is supposed to fix any trouble, but it often takes fifteen or twenty minutes to find out who laid out the job and so in order to save the wiremen time I have looked up the dops myself. They seem to appreciate that. I feel that I am making triends by doing it.

"I have been looking over the jobs on the floor - I mean the Gang Been jobs. I really believe I like my work better than I would theirs. They are in het water most of the time. It is no snep trying to keep these boys moving with all the trouble that they have to contend with. The Foreman is forever backing at them. Of course I know that he doesn't mean all that he says but still they have to be on their toes.

There is one thing that I did while I was on the interviewing progress and I think it made no natisfied to go back on my old job. I looked over every department that I interviewed in to see just what kind of work they were doing and how much money the men made and about conditions in general. I didn't find a single department where everything was as pleasant or where the money could be made as easily as in the eld department. I told the follows over there, while I was still on the interviewing progress, that they would not find a place in the Flant which is meanly as good as the job they have. They make seed meany over there. Some of them can make as high as one dollar and tourly could as hear, and the Ferenant is very lealent. They are all dreading the time when they will have to some back to Marthorne became they de lots of things over there that they couldn't get sway with when they were here.

"One man in that department thought he could better himself by getting a transfer but he wasn't off the job only a few months and he was asking to come back. He atopped me one day when I went through his department to see if I couldn't do something to get him back. The Foremen told him that he wouldn't take him back, and he lost two or three days' pay trying to get back. You see, he laid off a day here and then would go over to see the Foremen until finally the Foremen took him back. I don't think he will ever ask for a transfer again.

"One thing I can't understand and that is why they picked me for the interviewing. They sent several men up there who were not supervisors. I didn't think they would do that because that training is so much more valuable for supervisors."

It "Here you may idee why they picked you?"

Is "I know only that they told me I was an outstanding man. I didn't realise that until they told me that I was going to be transformed. I hadn't given it a thought, but I guess my efficiency and my earnings were about as high as any one's in the department. I believe they were about the second highest. There were only two then that were making more money than I.

"There are two supervisors in this department that would do well to get into that interviewing. I think they do a lot of here and they make more exemise than they do friends by just trying to have everything their own way. After being all over the Plant I can realize that we are all working for one Company and that we should all scoperate.

"In my work I am supposed to call the engineer and get him to come down and straighten out trouble. Then he is supposed to issue a longhand copy so that we will be protected if we so sheed and work the job. Then after he does that I have orders to turn in a complaint so that the mistake will go on record. That doesn't seem cuite fair to me and so far I beven't turned in any complaints unless it was absolutely necessary. I think I get better sesperation from the engineers by not doing it. There are two fellows up there that I deal with that don't know what ecoperation means. I feel like turning in complaints against them. They take two or three days sometimes to get those long-band copies four to me. That will leave me in a fine mess some day if I has eved gaiven brood out qued of us on equalo s edge bas seeks en then something goes wrong because I am not protected at all without this long-hand copy. I spent three hours yestering afternoon with one of them and I feel like turning in a complaint, but I guess I'll give than another change to see if they won't work with me."

August 16, 1930. Hotational Training Study. Interview No. 5.

B: "I think my work as an interviewer made me more observant. Of course, I am not a supervisor now and in that way it helped me more outside of the Plant then it did here. I think I watch for little things that I didn't see before; for instance, the other night I went to a children's entertainment. There were several canaries on one side of the room and their singing created quite a disturbance. A girl was singing a sole and the side of her face that was towards the birds seemed to be tense; whereas the other side of her face was relaxed. A little later they had a boy on the program. He was very emberranced. He could not hold his hands still. He kept twisting his handkershief and fumbling around with something while he was making his special attention. If his teachers would watch him closely they would see the same thing."

"It has also made me more tolerant of other people. I am willing to put myself out more than I used to; for instance, I have a young nephew who stays with me. His questions often annoy me, especially when I am busy. I used to be very short with him whenever he bothered me, but now whenever I catch myself doing that I always go back a little later and do something nice for him. I know my nephew thinks a lot more of me now than he used to.

"While I was upstairs I developed a real interest in psychology. I think everybody up there gots that to a certain extent. I took a course last year under Professor Korshauser. This year I am taking a source from the library."

It "What do you get out of your studies in psychology?"

It is the seems thing that you get from the interview, but payabology helps you be understand them a little tetter. When I came downstairs the Ferenau told the Personnel man that he didn't think that I was such interested in supervision. I saked him what he thought I took up payabology for if I was not interested in supervision. I don't think I'll ever have a supervisory jet have. I don't knew that I'd went one under the present conditions. If I were to have a supervisory jet I would next to work for a man whom I could look up to as an ideal; some one that I could say, 'There is a man that I would like to be like.' But I haven't seen one supervisor in the shop about whom I could say that; for imstance, if you work for a man who is rough

or unclean or one who spits tobacce juice around, you sort of lose respect for him.

"I think the main trouble with our shop is that they rush the men too much. They don't give a man time to do his work properly. That goes for supervisors as well as piece work operators. Before I went to the interviewing department my job was in a bad fix and I suppose I not a black eye from that, but they had me doing twice as much work as I should have been doing so that I couldn't take care of anything properly. I think that the Foreman should be a Personnel man and that he should have no worries about schedules or production at all. His duties should only be to understand the men and advise them. I believe that if a man in that aspecity sould spend all the time he wanted to on a problem that he would solve it satisfactorily, but I don't believe that they will ever be able to handle men properly as long as they are primarily interceded in production.

"The first time I was in the Industrial Relations Branch it hurs me terribly when they put me back in the shop. I think it took me about six months to become reconciled to the job, but this time when I same back it didn't bother me nearly as much. I really like this job because I think there is a chance that I may get into the Engineering Branch some day. This work is very complicated. I have a great deal to learn, and if I can master the job so that they will take me as an engineer I will be very well satisfied. The work up there is nice and I understand there is no limit to the salary.

"Do you know that it took me about six months before I liked Mr. Deah? I sat beside his when the department first started, and I formed the opinion that he was stuak-up and rather samble, but after I had been taking interviews for some time I changed my opinion. I began to realize then that he was very broadminded. I remember one day I saked him to let me off to see a football game. He kidded me a bit at first but then he told me that it was all right for me to see. He said that he falt that a half day off now and then did the Company as much good as it did me because he believed that I would came back and do a better job after having a good time. Now, there aren't many supervisors that look at a thing that may. I don't really think that he has much use for me yet, but I can truthfully say that I have more respect for him than I had at first."

- It "That makes you think that he has no see for you?"
- E: "I don't know. Probably it is just my imagination, but I feel

that enymay.

* . • . "Yes, I can say that the most important thing that I learned was to appreciate other people's difficulties. I listened to so many stories from people who were in trouble that I can see how fortunate I am. Sometimes when I think I have a little trouble myself I get to thinking about the difficulties of some of the boys that I talked to. That helps we stop worrying about myself.

"Taking everything into consideration, I can say that I am glad that I spent the year upstairs, and I believe it has belied me personally, even though I don't see how the Company is going to get much out of it."

August 21, 1930. Rotational Training Study. Interview No. 4.

It "I have not with several obstacles in trying to apply the things that I have learned as an interviewer. No one astually tries to work against me but they don't see things the same way that I do. Our remain believes that production is the meet important thing. If one of my girl's production drops for a day he sem't see any excuse for it. I believe I have a vary consciontions group. Some of them even went to work through the mean hour when they are having difficulty making their bopey, but we have a let of trouble with some of our material. The foremen knows of this trouble gad so does every one else. We have had engineers trying to find a remedy for it for years and it means that there is absolutely nothing that can be done about it.

"Tot nee, some of our filements are very brittle and it is impossible for the girls to bandle them, is soon so they touch them the wive crumbles. It focup't take any brains to know when you have a batch that is bad. I can tall it when I give it to the girls, and whenever I have to band out that kind of material I tall the girl to do the best she can. I don't mak her to try and make her bogay because that is impossible but it does absolutely no good for me to try to tall the foreman that I gave the girl this poor material. He thinks that she should make the begay anyway. He talk me one day not to tall my operators that the filement was poor. That's foolishmens because a girl that is working on that staff day after day knows poor material better than I do.

"I wouldn't mind if the Foreman would be satisfied with busling me out but he gate the Section Head or assertimes he seems down himself. The Foreman scene to think that we keys seem girls that ride along on their service record. I will admit that they do take advantage of that in some ways. The girls with long service expect a break when we are selecting people for night work or overtime, but no far as production goes. I think they are willing to hold up their and.

"The Seption Head and Ference are both fine follows personally but the Seption Head doesn't use his head when it come to talking to the operators. The Forence will ride him about sensiting and he will come tearing down the sinks with nothing in his best except the words the Forence has just put in his mouth. I have made a practice since I came back from the interviewing program to think several times before I buy! any one out. The Forence may tell us to boul servain girls out but if I know that they have had to work with poor material I never may a word to them. I don't think I should as it seems to me that we have to deal differently with each individual. It is impossible to treat a group allke becames they won't all respond to the same treatment. Some will respond to kindness and others will only take advantage of it, and then, you know, there are certain people that you never could estisty. They are what I call chronic kickers. I have several of them in my gang. It is impossible to please them. If I satisfy them in one thing they will find acceptaing also to complain of. One of these girls was growling the other day about her material. It wasn't wery good but still we have had to work with a lot worse, but she fust felt like grambling. She finally told me that if I didn't get her something size to work on that she was going to go home. I knew that she was too tight to lay off and so I told her that if she wanted to go home! would get her a pass. She decided to stay and make the best of it and that stopped her granbling for that day. I gouldn't have done that with many operators but I know this operator and I know that was the way to bandle her-

"I potioud these sees kickers when I was interviewing. Almost every one in cortain game would think they had a fine job and then you would find two or three that complained about everything. There is no use trying to be nice to those kind. I have one girl that is sickly. She has a habit of fainting every time she gate excited. I have to be very careful with her. I let her get away with things that no one else could. The other day the operator working next to her was having a little argument with me. She wanted me to do something that I didn't think was fall to the rest, and then I absolutely refused, this other girl jumped in and started to lay me out. She told me that I was too bullheaded. Now, that was no way to talk to a Gong Boss but I know that this girl was sick and so I didn't say a word to her. I turned around and walked away. In about ten minutes the interviewer word truck I woll awdress as for as interview. Now, I don't know what she told the interviewer and I don't care for my part. I think I did right, and if engining. I was too loniont with here the was we with the interviewer shout three house. After she came been her disposition had shanged antirely. That was about three days and and also has been sent-matered over alnow.

"I think there are a great many dang Seases that need that interviewing training. I have found so many of them that den't know the meaning of cooperation. I den't have very much to do with them on this job but in my aid department I had to deal with coveral of them. Some of them would treat me as though I was dirt under their feet. They were probably young Oung Seases that hadn't been on the job very long.

but if they were treating me that way you can imagine how they are treating those under them.

"They started a rest period not very long ago. They went along for about two weeks with the rest period but our production dropped quite a bit. This bethered the Foreman until finally he told me to tell the eperators that they sould not have a rest paried unless they made their begay. Well, that was just the same as taking the rest period ever from them. I put through the order as I had been told because there was nothing else for me to do. If I hadn't told the girls that, he could have called no for insubordination. After that had been soins along for a little time one of the girls went up to for her thirty year button. Imong other things be select ber how she liked the rest period. The told him that they were not getting one any more. I guess that attribut the virus bushing. because I know they had everybody on the carpet. But I went to say this much for the Foremen, he didn't try to shift the blome to me. The General Foremen had to make out a report explaining why the rest periods had been taken away. He saked me if they couldn't say that the girls had given up the rest period voluntarily. I told him that he could may that but it wouldn't be the truth because I had issued definite orders for that maying that they equidat bave the rest period unless they were up to their begay. Well, that's all quisted down now. The girls get their rest periods regularly and I think it is a good thing, and it seems interesting to me, too. Their production has dropped noticeably but they are making more money.

"You see, when I same down here I was teld that I must add 50% to every schedule because there was about 505 of the parts that were cither spelled or rejected by the Inspection Department. I noticed that as soon as I seem into the department and I thought that if I were going to make a name for mysslf that that was a good place to start. I tried to start that by heaping a resord of each operator. I kept it so that they could see just her many defective parts they made. I have a girl that does nothing but shook the work. Avery so often she takes a hundred large from an operator and checks then up to one how many are defeating. If they are remains too high she ealls my attention to it and we find out what the matter is. It is morally this page material, but when I started imaging that record the defeative parts arenaged around the The ether day I showed my resort to the Foremen and he down a breaket around those from Life to M and soled us that was the matter with those appreture. You see, he expects a girl to have only from one to two yer sout defective now, but I feel that this yest paried has done more than anything size to help the

quality. I think the girls are working under a nervous tennion. Of source they don't notice it but after they go along at that speed for a certain length of time they start making defective parts. Now, this rest period somes just about the time that they begin to get tired, I believe, but of course I have no figures to show that the rest period is responsible for their better job.

"I was disappointed when I first same into this department. I know a little bit about the gone before I came here because as soon as I heard I was coming into this department I got all the intervious from this meetion and read them. There were several complaints about payticility, and there seemed to be a lot of grumbling about most everything. I think that is the reason they practically cleaned out the whole same of supervisors. I don't know whether it was the effect of the other supervisors or not, but when I came here I tried to be fair with everybody. I was very several not to show favors to any one, but the girls didn't seek to appreciate that. The ones that had been about partiality were sore bosonse they didn't get it, and the other ones seemed to feel. that it was their turn to have favore. I have always handled my people as individuals. I have tried to be as lesient as I possibly could beecuse I always fait I would get better results from a gang that felt kindly towards me. If there has been any fault in my supervision it hen been that I have been too much that may,

"I was alad to go through that interviewing training. I have had ideals about supervision for a good many years and after I had been interviewing for some time I found that those things were recognized an good qualities in a supervisor. I think it did no a lot of good to know that I had been doing the right thing become I have been told enough times that I am too easy and that I don't bent people out enough. I was given an experiently while interviewing to notice the effects of supervisors who make iron-slat rules and make every one in their same ten the mark. That method of supervision is absolutely impossible: for incience, they have some trouble with our night operators. The girls don't like to work nights and they don't went to work any more than they sem help. Of course, there are a few that will work, but we have to force some of them. I have one girl that some back from the hospital recently. The had but an appretion for appendicities and she was only cut three weeks then she some back to work. I didn't feel that she was very strong and so when it same her turn to go on nights I take her she ments't go for another month, and I had a squabble with the rest of the girls because they thought I was aboving partiality, but I think I did right, so I told them they sould see the Foreman if they wanted to but I wouldn't lot that girl work nights.

"We had another some where the girl some and maked me to go on mights. She is the one that is very disagreeable at times. I know that she wasn't well amough to work. I have had orders from the Foremen to let any one work nights that would, but in this same I didn't think it was right and so I told the girl that she had better not work nights. When she insisted I told her that I would put her on nights for a month and if she was satisfied with it and felt all right that she could work as long as she liked, but if she felt sick she could some back on days at any time. She stayed on nights about three months and then the hospital told her she wasn't fit to work and that she must go back on days. I feel that I did right in that case but I don't believe the Foreman would have seen it as I did. He wouldn't have been interested in the girls health. He would have felt that if she wants to work nights let her, but I feel that if some of them don't know how to take eare of themselves that we ought to help them.

"After I had been in the department about a week the Foreman salled me in about ten minutes to five and teld me to pick out a girl to work nights. I didn't know the girls very well and so I burried down and picked out a girl that looked very young because I thought she would have the least service. She didn't want to work nights. She raised as awful holler, and finally she went to the Foremen. He didn't listen to her story either and teld her that if I picked her to work nights she would have to work. The next morning I looked up that girl's record and found that she had nineteen years' service. I felt bed about our argument the night before because the girl was right. I shouldn't have formed her to work nights because we had always someidared service, but the girl didn't may a word about her service either to me or to the Foresan. The was just up in the mir and we didn't know what she was talking about, but I want to that girl and apolegized as soon as I sould and I did my best to get her back on days. That tempts up to think about an order neveral times before I executed it. I try to see how much harm it will do and how mecassary it is before I lesses an order. I think if I continue with that policy I won't make any more mintekoo.

"The only thing I can may that the interviewing really did for me was to show that my method of supervision was right. I don't think that I was very much of a success as an interviewer. I had too many people that didn't went to talk. I didn't know what to do with them. I think I tried barder on that job them I have on any other, but I just couldn't get some of them to talk, but I am glad I was up there anyway. Then, I think I exceed my memory even though I wasn't considered a very good interviewer. I need to feel servy for some of the boys when they

told me their troubles. I think I did them a lot of good. I guess that was one of my big faults as an interviewer - I talked too much. Themever I found come one that was having a nighty tough time I would eless the interviewing notebook and talk to them. I think I made a lot of them reel better. I remember one kid, he was having the same difficulties that my boy had had. He felt that he ought to go to school but he had expenses at home and didn't know how he was going to do it. He also was looking for an easy course to take. I talked to him for about an hour and when I got through be said. Well, I guesa the only thing for me to do in to go to school. I know he full much better to have that worry off his mind. So many of these young fellows think that they ought to go to school but they have no idea what they went to study. My oldest boy wented to take a technical source in high school. That led was no more fitted for a technical course than anything. He couldn't even fix his bievole when it broke down. He either left it laying in the yerd or down in the bearmont until I fixed it for him. He heard some one say that a technical source was the thing to take; that it ween't very hard, and things like that so that is why he wanted to take it. Now my other boy wants to take a technical course but that is all right for him. He has always been interested in those things.

"I know it wasn't very good interviewing technique but I used to talk to some of these fellows just the same way I talk to my own boys, and I think I had their good will when I got through. That ought to be worth something to the Company even if I didn't take a good interview. I was up to my old department the other day and I thought I never would get away from the boys. I don't like to talk about myself this may because it sounds so though I was bragging, but I don't mean it that way.

"I believe that Gang Bosses should do everything in their power to get the good will of their men. If they man't do it one way they should get it another. That and ecoperation are the important things in supervision, and if the interviousne program teaches those things to every Gang Boss, I think they will be doing a great work."

August ES, 1950. Rotational Training Study. Interview No. D.

It "I have enjoyed my work since I came back from the interviewing department very much. Then I same here the place was a machouse. The schedule was very high and we were working evertime and all day Saturdays and Sandays. The girls were fighting and arguing among themselves and there seemed to be trouble all over the department. Nothing was going right and the Foreman had about given up in despate. He seemed very glad to see we and gave no a gang of girls to take sawe of and them I had obarge of all the girls in the department.

"I feel that I have been a help to the Foreman in straightening things out here, and one of the most important reasons for my sussess in that I have had wonderful cooperation from every one in the department. Every suggestion that I have made either to the Foreman or to the supervisors has been adopted but I had to be careful in making these suggestions; for instance, if a girl was having trouble on a job and wented a change of work I always teld the Gang Bose and the Section Chief about it and asked them to do what they could before I went to the Foreman.

"We had one group of girls that were in a topyible shape. The girls were arming emong themselves and every day two or three of them would be in teams. I had an awful time toying to straighten that out ' because I evalen't rind out who was the instigator. Every girl in the many equant to be looking for little things so that they could talk about some one also. At first I decided to call such girl in the gang up to my dank and have a talk with them. I tald each of them that I had noticed that they were having treable and that they weren't gettime along together and I asked them to tell me all shout it. I telled to about half of the girls and I found that I souldn't get anything out of them. They talk me all about what was happening but they shifted the blame for the trouble from one to another so that I didn't know the to blame. It was so foolish, too, becomes the least little alig a girl would white the whole gong would take it up and then by the time the story electrical around, her character looked bud. Must of the time it was about things that went on outside of the Plant. One girl would tind out something another girl had done and she would appead it all of core and she wouldn't be able to w. I finally had to give up talking to the girls individually. work all de I talk the Fereign that I wasn't making may headens and named him if I sould get the entire group together and talk to them. He talk me I seald to soything I wasted to if I could only obvaighten out their difficulties. No said he weald get me a senference reac and he would do anything I liked. I told him that that ween't mecessary, We have a cage, it is

ever there and I talked to them for about an hour and a half. I told them how bed their estions looked in the department and how much have they were doing themselves. I teld them that the Foreman was just about through feeling with them and that I felt the same way. I maked them if they thought they could find work better than the work they were doing here. They all broke out in a chorus and said, "No." They said they didn't want to be transferred. I teld them that it want't a case of getting transferred because the Foreman wouldn't transfer girls that said the way they did; that they would be fired unless things straightened out. Tou know, those girls came out of that room and a good many of them were crying, but we have had very little trouble with them since.

"During this time I had made up my mind who was the instigutor of the trouble. She was a married weeks and her husband desse into the department four or five times a day to talk to bur. I guess he know some of the follows that these girls west with and that is how they got the storing started around the group. Every time be would hear something he same in and told his wife about it and then she would spread it around. Well, the first thing I did was to her him from the department. I talk him that he was sensing trouble among the girls and that he couldn't do blig own work sheet he was down here as smale. Later I noticed that he would smoot in when he thought I was a looking. The Foresen campbe him two or three times and he ordered him out, but no matter what I said or what I did it around as though he some in every once in a while and then there was trouble. The Ference finally got tired of faciling around and so be told me to have that girl's time made out, and then he went to see her instead's been and the men was fired, too. That was the last terrible no had that was serious.

"I have been in the labit of making a round of the department five or six times a day. I just well around and if I see a girl that looks discouraged or tired, I step and talk to her and sheer her up a little bit. I know that is doing them all a lot of good becomes I sam see after I go away that they start laughing and talking. I have found almost every girl that means to be discouraged is having trouble at home. All of the difficulties seem to be in the home conditions. It was found the first few times I went ever and talked to girls that means to in my game. Browness in the department had their eyes on me. I didn't notice it at first but the Foreman teld me that it was intercenting to watch the girls follow me with their eyes. After that I began to notice it and I saw that they were membering what I was talking the girl and what the trouble was, and so I decided that that mean't a good thing. I made up my mind that I wouldn't wick out our particular girls to talk to after that. Now I have

below to them all so many times that ment of them know that I only have a few words of about for them end they don't wonder any more what I am telking about. Most of them go right on with their work. I have to be very careful about making the girls that I am telking to feel completions.

"I think we have a wondowful asymptoment burn. All our amportances are of the highest type. They never beal the girls out; that is lest for me. If they notice as argument between two girls they come over and report it to me and I try to find out what the trouble is. But I find it is the best palicy server to talk to a girl when she is sad. If I find a merious argument between two girls I would then and wait until they are both settled back to work. Then I go over and tall them I noticed they were having a little trouble and try to find out that the cause of it was. I think I have been very successful in straightening these things out. I have been very successful in straightening these things out. I have been very

"I had the girl a few months ago was had been here a long time, but she ween't able to make her boggy. They had been transferring her from one job to enother trying to find something that she could do. The hopey here in fairly hard to make but yet it is not too hard end most of the girls are able to make it all right, but this girl seemed to have taken the attitude that she small do as she placed, and then she didn't feel like working, she didn't. I talked to have a long time one day and she said that she was doing all also sould; also souldn't do any marge I as-Itiz was tody has about the makes the way attitude and that any girl that mayo, "I den't tom't toying. I talk her that when I was a little girl my mother had told my to take four't' and front's out of my vecabilary. The talk me always to may that I would buy. I talk the girl that I had remedered that all my life and that I thought a great many of the things I had done had been because I always said that I would try as nativer what they ambud me to do. Then I left har I said. The maxt time the Foresan telles to you about your began you tell him that you are going to toy to do bettern. It down't sufter whether you improve only one york a day, If you will only do that for a little while I think you will find it much better. Then I get shall of the Gong Bose and Seption House and told then to laure the girl on her present job for a month or two on that we sould see if she wealdn't work better. The other day the girl some ever and talk up also and daing just fine new. The said everybedy is along to her and that things are going just fine. I leaded up her report and I found that her production is almost up to the rest of the girle's I told hor, "Nov. you not, you are toying." He said, "You, I really use."

"One of my girls has a very but home situation. The has a father who is very strict with her. She is twenty-two or treaty-three years eld and she has a boy friend that she goes out with regularly, but she has to be home at tem of elock every night. If she doesn't come home has father looks the door. It is almost impossible to go to a shew and got home by ten of clock. Her father looks the door and the can rise the bell as long as she wante to but no one will ensure it. Thenever that baypens also usually goes over to her sunt's and sleeps there. Her nother died two weeks ago and that has burt her more than anything also become and said to go to har mother and talk to her about the twoubles also has with her father. Her mother sympathized with her. She knew she was a good girl but she didn't dere to some dome and open that door after her father had looked it. Now that her mother is gone she doesn't know what to do. I know the girl is all right. She isn't a rowly or anything like that, and so the other day I asked her why she didn't go home and have a heart to heart talk with her father. I tald her to tall him that she was ald enough now so that she engle to so out and have secial contests estwide of the family. I told her that it wasn't good for her to stay at home all the time. I told her to be enreful of her attitude and not to act an though she had been must but put it up to her father in a nice may and not what he said them. I haven't heard from her since so I don't know how this is going to some out, but we have been shie to work out every problem we have you into so far and so I game we will find a way to work this one out.

"The other day one of the girls was erring. She said the Gong Book had it in for her. I teld her, "No, the Geng here ham?" t got it in for you. You have one of the finest been bosses that we have on the floor. the said he seved her around from let be let and whenever the fullet be make her begor he told her about it. I said, "Nov. see here. This fing Some hand't got it is for you at all. The reason he moves you around from job to job is because you are a girl who sun be trueted to do ear kind of work. You should look at that as a compliment.* Then she said that the Come home never spoke to kee. I asked her if she had ever tried speaking to him. The told me she didn't; that she didn't think he liked her. I said. "I"ll tall you what you do. Tanaryow morning when you come in home and you pear the flung Book, may good norming to him and then now if he doors to talk to you. Then Dust notes you to go on another job tall him curtainly you will! that you would be glad to do it. You do those two things and see how you got along. The said that she would bry it, so I went ever and belief to her time loop. I teld him to notice if the girl description was appealed of will below I has spainted from all out of educations too or three efelock in the afternoon. He said he would, and the next day he told me that the girl spoke to him in the mouning and when he

shanged her job she said she would be glad to work there. A little while ugo the girl same over and said that she and the Cong Ross were good friends now.

"After I had been here only a short time I overheard a Cong Boss swear at one of the clerks in our office. After the Gong Boss left, the girl oried about it. I know right then that I would have to put a stop to that kind of talk and so I went to his leading Boss and talk him that he would have to ware this Gong Boss to be more careful of his language. I thought that if he talked that way to a clerk that he must be talking the same may to his girls. The Section Heat agreed with me and had a good talk with the Gong Boss, and I guess he straightened him ext because I haven't heard may complaints about him. In getting measure I haven't heard may complaints about him. In getting measure I do I would hear about it if anything was wrong.

"I am very glad I had the training in the interviewing department. It has taught me a masher of things, but I think the next important thing was that it taught me how to approach people. That seems to me to be the principle difficulty in my hind of work. Every seem has to be approached differently and if I am not very careful in the way I handle them I will get into trouble. I think I have much more confidence in movelf after having had the interviewing training.

"I am handling all the sames there the girls get sick or share they faint. That is a much better arrangement than they had before. Each thing have used to take cure of his own girls and most of them embarramed the girls therethly when they maked to find out that was the matter. I have make an effort to get the girls cut of the department before they faint. I talk them to tall me when they begin to feel badly soi them I take them into the locate room. I get them on to the tough. In almost every man I just beauty get them into the room when they fall on the seach. Then I go cut and get one of the Cang Rooms to call the sert and I go eat and get one of the Cang Rooms to call the sert and I go eat and get one of the department because it seems much a commetten that it makes the girl very complement. Last week I had five girls faint and I get from of them into the leaber room. I think that serted the girls a lot of assertments.

"I talked to the Seneral Forence when I came back from the interviously department. He was explaining my new work to me. He tald me that my Forence vanted me back the markles before my training mes up, and I am glad they didn't bring me bank because I value all the time I spent up there. I hated to leave but after I got back here and found such a nion job muiting for me I am very happy now, boo."

UNIVERSITY OF WISCONSIN - MILWAUKEE

August 25, 1980. Rotational Training Study. Interview No. C.

Et "I have been kind of looking for you. Most back teld me that you had been over to see her. She didn't tell me enything about what you wanted.

"I was sorry to leave the interviewing because I think that it did no a great deal of good. I don't know just what it was but I feel different since I left there. I think it helped me to know how to talk to the girls. I didn't use much of it when I first some down hore because we were awfully husy. They were away behind in the work and we were working overtime every night. This kept me running around until I didn't know what I was doing.

"I didn't know anything about the job at this and of the room, I think it is the only job in the department that I didn't understant and so it took me a little while to get on to the thing, and them I had some resistance from the girls. They didn't like me very well. They thought I was stack-up and that I acted too important and a let of other things, but I finally get around them and now that they've getter to know me a little better we get along fine. I had farry-five girls at first and it kept me busy supplying them with work. I didn't have much time to be bothered with their troubles, but after a while I get a change to do something for them now and them and they began to leasen up a little bits.

"The Cang Name is a little more story than I think he abould be and at first the girls all west to him with their complaints. He usually turned then down and them I noticed that they were blue or I would everteer then telking together, and then I would go to the Geng lose and try to get him to shange his mind. He was very good about seoperating with me. He said, "Wall, if you think she suget to be it go shoul." browy time the begay figures came from he need to get all the girls that were low and bard them sut. I begin to figure that there was samething wrong because some of these girls were good workers and they fall very had to get burded out. I finally found out that they weren't turning in their time right. They were afraid to get in the time that they hadn't been working as day work becames they thought the book would which that they were just stalling, so they had been putting this time every day against their begay. In seen as they put in their time right their begay went up to where it belonged. I worked on begay long enough to know that you have to make things like that if you want to make any kind of a showing.

"I wood to fight for them just as though I were fighting for provide.

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and I think they all appreciated it because when work got slack the girls all said that they were serry they were going to leave my game. Finally, the work got so also about two months ago that they told me I would have to go back on the beach. It was hard to make that change after doing the other work but I realized that it ween't because I had falles down on the job, and so I didn't feel so had about it. I have wished a good many times lately that they needed some more interviewers.

"I am not confined to the one job. I have quite a bit of running around to do so really it isn't very bad. A lot of the girls still some to me with their troubles and that makes it interesting even though I am not supposed to do saything about it. There is a lot of arguing and fighting going on among the girls here. Nost of these are merried and it seems as though they are a cutty lot anyway. The fomey part of all of these arguments are that they don't enough to anything in the first piece. Some girl will get some new clothes or some new formiture and the rest of them will all be jealous when she tells them about it. I usually tell them that they would be a lot better off if they didn't blob everything around the department because so soon as they tell about these new things all the girls start talking about it and pretty soon one of then appeared ting catty about how she happened to be able to afford it and them the fight is on. They would be small better off if they kept outet. There is no sense to telling your troubles anyway. It seems funny that these girls have to talk so much. The rest of the department inst interested in hearing about them and it always starts trouble. Thesever I hear of some one in trouble I do all I see to sheer her up. Sometimes I tell her shout some of the terrible things that I heard while I was interviewing. I let them know in that was that there are lote of people worse off then they are, and that usually sends these ever feeling better.

"There is one girl in the department now that some to be getting ready to some a lot of trouble. Nobody can get along with her. I tried avially hard when I some back here to be also to her but also just won't let you. Men I same in in the morning I back special pains to say 'Good morning' to her and most of the time she would pass as up. Men would toom her head up in the mir and walk away as though she didn't want me to speak to her, and them If I wouldn't speak to her she would say, 'Good morning' to me and them I would say, 'Good morning' just as though I hadn't seem her, but it made it hard to know what to do. I think there are only ten girls in the department that will even talk to her. I don't know what is the matter with her. I hear her whole family is that way. About a month upo I noticed that she looked blue and dis-

couraged so I held her be cheer up; that it would seem be five of slock and she could go have. She said, 'Oh, here. I don't went to go have. I don't care if I never go home. She didn't tall me very much more than but every once in a while she tells me about how her bushend is negring her and one thing or another so I think they will be breaking up before Long. She is a loud mouth saying and her despect friend site west to her and so she talks her all the things that go on at home and everybody in the department knows about it before long. I know what is going to bappen before long if she dought been her big mouth shet. The is going to take all of these girls out and trin them up. The's dense that before. Next of the things I know about her I have been from some one wise and by the time they get to me they sound swivi. I understand her old man After managing of the fact of that he set for the pleases with ber, and then there is a little chesting going on there, two, but it will blue off before long and we will have an awful respon; I know it. I tried to get her to keep quiet about her personal effairs but I gueen she fast sen't do it.

"It was a linkly break for me the day they teld me to some up to the interviewing department. They weited until aloves o'cleak on Detarday. I guess they did that on purpose became I was so serived that I didn't know what I was doing the rest of the day. There are a lot of jealmes sate around here that den't think I should have been given a chance to go up there but I can't help those things. I try to be nice to them sayang. I have all the things they may about me. They call me forward and Fresh and sandbish but I think I have careed everything that has some to me. I'll educt I have but a great many lanky breaks but I think that is because I always was willing to put my head to everything. There is not a job in the department that I haven't benefied. Whenever I see one that seems to be particularly hard or heavy I always try to do it for a little while if I get a chance.

There is one job that only one max is the department small handle. I was working most to him doing the mest operation. One day he was off and so I want over to his bouch and tried to assumble the appearance. It was complicated all right but I planed up a little bit from matching him and so I more a little bit about it. Them I finished assembling the first part I leaded up and the Assistant Forman was stending in front of me. He asked no that I was doing and I teld him that I was just feeling around but I wonline to it again. I did though two or three times but I gidn't get cought. About a week later he talk me that he was going to teach me the job.

"I have always been that way. I good it is because I am sort of a

tomboy. I remember when I was a kid I would rather be cut in the alley playing ball with the boys than I would making the dishes.

"I sometimes wonder what is in store for me here, but that is one thing there is no use vorrying elect. I am looky to have a job the way things are going now. The interviews made me recline that no matter how bad things were they could get wome. One, when I first want over there and beard some of those terrible stories they upset no scouthing awful. I am a little narrous sometimes anyway and I have a habit when I fool that way of drinking a glass of hot wilk before I go to bed, but there were lote of nights that the hot milk didn't do any good. I would and to thinking about some poor girl and what a terrible time she was having and I would not an worked up about it that I couldn't do earthing but bent. One time I felt so bad that my sister tried to find out what was the subter with me. I wouldn't tell her. I thought that it was none of her business, and in the first place we weren't supposed to talk about it, and them it would have only made her feel just as had as it did no. My wister move me a more parning them. She teld me that I couldn't lat a job get sheld of me that way and if I didn't learn to look at things differently I would have to get a change. I make I was nervous and erably for a while because I was trying so hard to make good. I had never done amphing of that kind before and it all second so strongs. I guess I didn't have more than my above of girls that didn't went to talk anymor. Everybody gots some that they sen't do anything with, but when I got a girl like that I would to work hard. I would talk about everything under the man trying to find something that they were interested in, but it assem of though some girls aren't interested in carthing. I would much rather be with a bunch of fellows. I almost always work in between the men. I like it better there, but them there are some girls that you can't DES smarte the most at all-

"I've matched the girls protty close and I notice that thesever there is trouble it is always the girl's fault. I find the same thing squalf. Home of these was would take advantage of a girl unless she assentaged than. The follows that work alongside of me know just how for they can go and what they can talk about, and they never everytee their broads. It gate sees of the girls sees at me whomever they have that kind of trouble. I always pay the girl belower she was the cause of it.

"I really think that interviewing training has changed my personality a little bit appray. I don't get meanly as many rape now as I much to, and I suppose I must have shanged some. I don't know what it is unless it is that I try to make people like me a little more than I used to. I disn't med to care what they thought of me, but now I find that I went

to approach people so that they will like me.

"I an organizing a backing langue in the department now. I have offered to teach teachy girls how to beal. That is going to be an awful job but I think I san do it if I can get them to come out four or five at a time.

"I hear they are going to put a woman in charge of the girls in every department. That is a good thing. They surely do need something like that here. There are a let of girls that don't feel like telling personal things to the Gang Bosses, and then some of the Gang Rosses here are not very sympathetic sayway. I think the girls will be a let better if they have a woman to go to.

"Do they touck Speciariting to the interviewers any more"

It "No. They only had that one class."

It "I movem sould understand why they let me start that Speedwriting just before I was to be importanted. I should have thought they would have given it to some of the other gives who were going to stay there. It seems a shows that I had to give that up. I was just getting so that I sould make good time and I had to quit. I would like to get that beek so I would study it some move. I wouldn't mind if I had to buy it. I could use it swary once is a while in some of our conferences.

"There was one thing that held me back on that job. I know I was only up there for a short time. I think if I hadn't known that my work there would be temperary I would have tone better. I did the best I could and I total real hard but I kept thinking every once in a while, "Oh, what's the wore You will only be there a little while anymy." I would have liked to have gone into the thing a let deeper. I might have been able to work out some ideas. That was one of my insertment thoughte while I was up there. I tried not to let it better me but that feeling of uncertainty want't good for my. I don't think it is and for any tage. I would have been much broker off if they hadn't tald no applicing about it. They sould have touseformed no back here the sum very they tousefured us up there. I didn't know a thing about it until the last minute. I me glad enguey that I got a chance to be up there. I consider specif very lacky, as that is an experience that you con't got my other vey. I think it breadened my entions on the whole job, and I wouldn't mine that for anything. My only regret in that I scales to a into it desper and learn a lot more about it."

August 26, 1980. Rotational Training Study. Interview No. 7.

Just as though I was coming back home. You soe, I have been here fifteen yours. I green I am used to things in this department and I just feel better when I am here. I got a mise velocus from the boys. A green many of them said that they were glad to have their wid been back. I green that was because the fellow that took my place was a little nervous and fidgety. He didn't run the job the way I did. Some of the fellows teld me that he changed them around on different jobs and he would take them off the work they were doing and have them do nonething size for a little while. He forest interfers with me that way. He lets me you the job myself. In that way I can take ease of the men a little better.

Their markings had dropped a little bit while I was gone but I have gotten them up now so that they are at the peak. I aboutdn't may that I got their commings up becomes the only thing I have to do with that is to allow the Gong Mescas absolute freedom. I don't interfere with them at all in their work. They have the schedule and I have placed the responsibility of getting the jobs out and of heading the non directly on their shouldows. The only resear their expansions were down was because this other supervisor didn't give them that freedom.

The long forces some to my when they run into trouble that they example hordles for implement if they have a bot job and there is something wrong with the print I usually attraighten that out. They mover have any trouble with the man. We have all times in the group that have been there almost as long as I have. They understand their work and they are well paid. I think I sould be gone a week and they would never miss me. I think that is the very all Sertion Heads should run their jobs. I am no better them my Gung Rosses and when I leave something new I make it a point to beach it to then so that every one of them one to the job as well as I same

"One of my Gong Romes was taken to emother department not long age. He fell into a terrible job. They almost had him errory at first. We talked his problems ever and finally he get his Gong Romess together and told them that he was through talking them their jobs. He finally get them trained so that they were willing to accept the proposabilities. Then he had time to cheek in on a few rates that were low, and it wasn't any time at all swill he had his group producing

100%. If a supervisor can show his group how to increase their earn-

"Then I went up for my twenty-five year service button maked me how I liked my work. I told him that I thought I had an ideal group. He seemed struck with the fact that most of the men are old timers and he said, 'We don't have much trouble with our older service went.'

"I took over a gang one time that had been running two and one-half years. The highest persontege they had ever made was 50%. I was bles I men eat fitty betwieupen emened I wette ban dot est fitty veiling them that I would like to have them make 50%. They all said that it was impossible. I told them that nothing was impossible. All they had to do was to get in there and do it. I pointed out to thee that I had noticed three or four of them talking in a group every now and then. I showed them how moon a few convergentions like that could run up into hours and how much that meant in persontage. They agreed to out that out and the first month their pareentage was 50%. It was rather hard on some of them because they got used to talking tegether, but I never did bawl may of them out. I don't believe in butling a man out when he is doing wrong if it is possible to show him that he is wrong in any other may. During the first two or three months whenever I would see these was talking together I would stand in the sink where they sould see me, and as soon as they metical me I would pull out my match to remind them that they were working time. That was all that was accountry with those fellows and they broke up the convergetion immediately. They movelly went back to work with a laugh. Personings gradually increased in that group until now they are averaging between ninety-five and ninetyeight you couls

"I haven't told you very much about the interviewing program because I don't believe it has helped me very much. It got very tipeness to me towards the last. I had two departments that I just hated to interview in because I get the seems attery from every man. That gets tipeness after a while. I thought it was interesting at first. It was quite different from maything I had done before and I really enjoyed telking to some of the fellows but I was also very glad when it came time to get back to the old department."

UNIVERSITY OF WISCONSIN - MILWAUKEE

August 27, 1980. Rotational Training Study. Interview No. 8.

Fig. "Did you see the way I was going while you were waiting for me? Fall, that wase't put on at all. That is the way I have to keep nowing all the time. It sure is a problem to keep work limed up for the man. The stock is all in one pile and I have to sopt out the jobs and see that the wan gets all of it, and then there are arguments with the Imposition Department and the chasers and the Gang Bosons downstains. It sure keeps no buny. It is much better now than it was when I first sees here. It was a regular medhouse them, but them, our Foreman emposis us to week that way. He said one day that when he noticed his Gang Bosons standing around he knew that they didn't have enough to do. That is not my idea of supervision, but as long as it is his that is the way we have to work. The idea that I get from my conference training was that we should mix with the man and learn semathing of their personal problems, but I don't get a chance to do that have.

"I have noticed that the teachings of the conferences are not presticed by the majority of the supervisors. I know one Porcess that does everything contrary to the things he hears up there. He is very graff and harek with everybedy. It seems as though this particular man has two personalities. He hange one of them up like a cost in the conference room and leaves it there. I know that to be a fact became he was in some of my conferences and to hear him talk up there you would think that he was a model supervisor, but as soon as he walks out the door he is cametly opposite.

"My Foreman is one of the best man that I ever weeked for in earthin respects, but he decen't try to show his ness only execting attion. Whenever I bring a case up to him he takes the excited may and says. "No". That serves him a lot of bother but it decen't have the preper effect on the non. It makes them affect to go to him. I had a case today that was a trained example of his actions. Last night one of my more purched the munitur's clock ours by mintube. The monitor noticed that there were two punches on his said when he went to ring out but he rung right ever the sid pench and so it didn't show up very clearly. This morning he same ever and talk up that this man must have punched his eard because that card was the cally one in the most that had not been punched. I not the two punches on the sand and test it dome to the Foremen to get it 0,X'd. I didn't feel that the non should be charged with a failure to register in this care because he is usually very earefel. I saked the Ferman to G.L. the part. He took one stance at it and said. "I can only see one panch there." Now. I had the menitor's

word and I could see the other much moself but I had to let it stand at that. I didn't real like arguing with him too much because I know that he didn't want to go to the trouble to have it O.R'd. He might possibly have notion into an execuent with the Pay Roll because the first punch was not very distinct. I am wondering whether that men will blame me for his being docked or not. Of course, seconding to Company raise he shouldn't be paid, but I believe there should be exceptions. That is a small thing in itself but when it is precticed all the time it is your motiocolin. The thing that bothers me about it is that I find wowlf doing the mane thing. I know from experience that I am not bothered wary much by a man if I have him afreid of me whereas if I try to reason with a man it takes a lot of time. Here is emother way to look at it. I am being redad according to what my Foremen thinks of me. If he thinks I am a good supervisor I will get more money. Now, he is gruff and harek and so naturally be thinks more of a Gang Boss who is hard-boiled. If I went to rate high in his setimation there is only one thing that I can do and that is to be hard-boiled. If I am not, he will get the idea that I am a molly-moddle and not much good as a supervisor.

"When I was upotairs I said to squalf a good many times, 'This is the cally department in the Plant whose I dea't must to work,' I had heard stories about the work down here and I know sampthing of the Foresan and whom they teld me that I was coming here my heart mant. I dealed that I would have to make the basis of it though. I noticed one thing after being here, I have more respect for the Foresan's enthority. In conference he was only one In a group, and when I first storted here I used to argue want on which we had a different opinion. I very saidon was the expense but I wasn't afraid to talk to him. For I notice that when he mays, 'No' I accept that as being the final master even though I feel in my heart that his desirion is doing some one as injustice.

"When I took ever this gang I believe I had the worst bunch of Solahevike in the Plant, Their production was low and they were in a habit of anguing about everything that displaced them. It means that no matter what I did some one thought that he was getting the amount of it and they didn't healthin to tall you either. I don't blame the mea entirely. They had had towethle treatment. They had been promised things that never seteralized. Some of them had been handed all the high-rated jobs and others had work that didn't pay anything at all. The department had been taking credit for work that had sever been done so as to keep jobs out of the hade. That mean was atmaightened out before I took shall of it, but they still falt the effects of this kind of treatment, I method at first that pertain som got all the good jobs so the first thing I did was to tall them that they rould have to take

some of the poor jobs slong with the good ones. They told me right to my face that they wouldn't work on those jobs. I tried to emplain to them that as far as work was concerned a new operator was just as good in my eyes as they were; that there was no sense to one men working test bays all the time. I told them that these men had wives and shildren to support the same as they did and I was going to give them a knuare deal. The old timers hallered their heads off but I gave then the jobs just the same. They were enery for a while but when they found out that I meant what I said they stopped their grambling. They still granble some but not meerly as much as they did. They watch each other all the time. Jack will come up and ask why I gave Jim this . good job when he is working on a poor one, and the next day when Jack gets a good job, Jim will come up and want to know the same thing, and the funny part of it is that both of these men are away ahead with their time. Meither one of them is lesing a semmy by working a peor job because on their good jobs they san work with time to spere and they san shift the time that they speed on the poor ones so that they all pay close to 100%. I don't knew what it is that makes them this way unless it is the rotten treatment they used to have.

"I am plac that I noticed that this dissension is decreasing because they had me almost every at first. The job had me so upper I could bardly sleep at night but I have learned to take things as they come and do the best I sem, and if I don't do a good job I've done my best anyhor. I have only one see now that I feel is a serious problem. He was off sick for six months and fast set back a short time ass, but he has seemed me sleaty of trouble since them. I whink he would be a real supervisory problem for any one. He is a lier and I can't bank on a word he says, and he is an exceled I can hardly take my eyes off of him; for instance, he doesn't went to work snything but good jobs. He will do anything he can to get them, but his tricks are so elvious that a mixteen year old kid sould see through them. One time I gave him a two-day job that didn't pay very well. A little later I noticed him working a four-day job. He swore to and down that I gave him the fourder job and there was nothing to do but let him work both of these Another time he came to me and said that he had some apparatus that belonged on a good paying job mined in with the job he was working. He said that he hadn't noticed the stripe until after he had worked them. He asked if I couldn't give him that job so that he wouldn't less the time he apart. All the old timers used to well that and so I had ingued orders that they were to check the arder member on each piece of appearance before they adjusted it. I told them that from them an they would lose all the time that they spent working on the wrong order

number. I haved to enforce that because it is very easy for a mento make that mintake if he is working hard. I let this man get away with it the first time but two days later he came again and tald me the same thing. He teld me that he had made a mintake again and saked if I could not overlook it. I teld him that I didn't see how I could, but I did tell him that if the job came up so that he would naturally get it I would give it to him. I went out of my may to see that another man got the job because that is the cally may that I know of to discipline him. I can't have him doing that all the time, and I know of no other may to stop him.

"Doy before yesterday he was erying all day about the material that he was working with. I haven't had any trouble with this material and I haven't heard about it from any one class so I didn't pay such attention to him. I finally got tired of listening to him so I told him to mave about ten strips that were bed and I would look them over. He called me over in a little while and he had ten atripe that were very bedly bent. I have never seen envision like it since I have been in the Separtment. I know right away that he didn't get those stripe in that condition. He dissed them up hisself so that he could not a big S order. I assumed him of taugering with them, but he swore up and down that the whole job was that way. Finally I told him that if his job was as bad se that there must be some others in our new stock that are bud, tee. "New", I said, "You and I are going over to this pile of boxes and we will check twolve jobs and if you say show me any that are so ted as that I will put in a complaint for you. * We looked through the stock and couldn't find any that were bad. I saked him why he didn't tell the truth. I talk him what I thought of a man who lied the way he did, but do you think I could make him admit that he had Jimmed up that appare way He mever would admit it. Now, what am I going to do with a follow like

"I had him laid off for a week shortly after I took hald of the gang. He was the only one that I had any kind of trouble with. I thought that a week's lap-off might fix him up but he in still the same way. I would like to treat him fair but how are you going to know when you are treating a man like this fair and when you are deing him as injustice? I can't believe anything he maps. My first remetion to any of his complaint is not to pay any attention to him. I am going to continue deing the best I can with him. I hope I have some receive because, as he is, he takes up more of my time than the year of the gang put together.

"The other day our foremen got all of he supervisors together.

He talked to us for ever a half hour about the business decreeistion. He told un that we were all everpaid; that a great many companies had out weger and because living expenses had gone doon, he said that he could hire men from the outside to do may work in the department for from five to ten dollars less a week. He tried to get over the idea that we should all feel lucky that we had a job. Then he saked each of us to go cut and tell the men the things he had told us, but what he really wanted to do was to get them to be on the job at 7:30 and work steadily until the whistle blow. Well, this talk of his left as very depressed, and I felt that if I hald my many the same thing that they would feel the same way so I want out and said, 'Sey, fellows, they are making a drive on being at your banch at 7:00 and staying watil 5 efclock. Now, you know, that is a Company rule and from now on we are going to follow 19." I don't know whether that was the best may to tell them er not but I feel at least it was better than the long story the Forenan told us. The fellows lined up protty well. A few of them quit a little marly but I kept my are an them and when I new one of them clean up him beach before the whichle I believed over, "May, Jack, did you hear the which blow?" I made a little joke of it. If I issued all the orders our Foreman gives us the way he tells them to us I would have an awful \$1.00×

"I think my conference training tempt me a great many things. I don't even believe I would be able to handle this gang if I hadn't had that training, but I believe I could do much more if I had the ecoparation of the Ference. Our Section Seed is a small fallow and he believes in practicing all the things that we are taught in conference, but we can't do everything alone. I have tried to be fair and importial with everybedy. I also have never made the men promises that I didn't keep. When I tell them that they will get comething, they know that I am going to do all that I can to get it for them as seen as possible. They have an B order coming now. The work has already been done but they know I am going to get it for them. At first they used to bother se three and four times a day about every 8 order. Now they only remind me came or twice because when I may they will get it they know they will get it.

"I think I am petting results. I overhear things now and them, and them, these men den't hesitable to tell yet to year face that they think of you. The other day I was having an argument with one of the men about his job. I teld him that I was running the job seconding to schedule and that me one was being about any favors. I tald him any time he thought that he was getting a bad break that I would show him on black and white just how he happened to get that job. I said, 'De

you still think that I am showing partiality? He said, 'Me, I know we've got a good Gang Boss', and then salled to one of the man work-ing near his and said in a joking way, 'Joe, we've got a good Gang Boss, haven't we?' Then he walked away laughing.

"We have an instructor that breaks in the new mon. He had one man that was about ready to be put in the regular gang and the man select him who he was going to work for. The instructor teld him that he was going to work for me. He said, 'That's fine'. He said he would have to have to work for that other fellow. These things may sound as though I am trying to throw bouquets at myself but I don't mean it that way. I am listening for those things and I am intermeded in them because they prove to me that I am doing a good job, and that is what I want to do. I can say now that I am satisfied the way things are going. I want't satisfied at all at first, but as I notice things liming up a little better I feel more soutented.

"Of course. I didn't get what they promised me. They told me that they were going to split the department and that I would be given a section. They didn't keep that promise but they didn't split the dopartment up either. I don't know whether I would have been given the section anyway at that time. I know the Foresan didn't think much of me at first. He didn't give me a raise. Those sheets went up shortly after I sume down here and when I found I wann't going to get a raise I went to him to find out why. He told me that I hadn't been with him long encurs to ours one and my raise would ordinarily have come from upstairs. I had been teld that I did a good job upstairs and so I went up to see the Department Chief. He told me that he had nothing to do with my raise! that the Operating Branch took care of it, and then on his own initiative he want down to talk to my Foreman. One day the Personn salied me over and told me that he heard I had been upstained I told him I had been upstains because I wanted to find out why it was that I didn't get a relec. We had a hot argument. He said that I knew nothing about the work down there and so I want t worth anything to him. I melted him if he didn't someless the someibilities for future development when he considered a man for a value. He said that he didn't knew me well enough to scenifer them. I teld him that I had read instructions about reguling transferred amployees and that I understood from these instructions that if he was undecided as to my work that he should get in touch with my previous Department Chief and that together they should determine my revision. He admitted that but he said that men in his department were remaind assorbing to their knowledge of the jeb and that as I know nothing about the job I was not entitled to a raise, and that's all there was to that, but the last raise I received four cents so I

men I must be worth more to him now.

"When I take everything into consideration I can only say that I am natisfied and that things are getting better for me now than they were when I first come into the department. I am doing everything I can to make then continue that way."

August 26, 1980. Rotational Training Study. Interview 80. 0.

If "I was up talking to my bees not long ago. He had to lay off several men. I wanted to keep the men that were most valuable to me and I told him that several men were no good because I manted to get rid of them. He started preceding the staff they teach us in the conference. I let him so on and I found that everything he was saying some right from the conference rooms. When he get through I said, "Now listen, that stuff you are talking about won't hold water in practice". I know just what it all means, Why, I've learned from experience that the mare I haw! these men cut the botter they like me. Every men I have over those has to do a good job, and if he doesn't I am going to tell him about it. Since they took my Section Heed away I have been able to get in on the job so that per I know it from I to Z and those fallows man't tell me anything. If I see one of them slipping I raise here with them and they like it.

"Do you see that gay over these? He is a Morregian. He is one of the most populiar follows I've got on the floor. The other day he came up and tald me he couldn't work. He tald me nothing would go right. I ented him what was the matter. He said, 'Nothing, I just ear't work'. I said, 'See here, what do you want me to do, run your job for your Tou get bank on that machine and work and from new on I want to see some results. I am tired of this feelishmeen'. I tald him a lot more along with that but I hadn't had any rolls from that man for two days. The next day he turned out four. If I had talked to him the way they teach us to do in the conferences I wouldn't have any work out of him yet. I expect every man that is working for me to do his best so long as he is here, and if he doesn't, I'll tall him about it. I don't have any treeble with the men either.

They benefored one Italian fellow in here not long age. He didn't want the job and the Personnel man told me he didn't think that I would be able to keep him. I talked to him a long time the first day; then I took him ever and let him stand for an hour and watch the men work. I came buck and saked him if he thought he could do the job. He said, 'Sure, I cam do it now', so I let him help one of the ment. Myony time I go over those I talk to him a little while and he always tells me everything is going fine. The other day I saked him if he membed a technology back to his ald job. He said, 'No, Minter, I like to week home. I must to stay'. I told him he could stay all right become he is a good worker. He was vary much pleased at that. All these men want is to know that I do everything I can for them. They den't mind getting headed out when they know I am with them.

"The other day I had a phone wall, One of the men's vives was going to have a bear. They wanted him to come home right ever. I called him to the deak end told him that they wanted him to go home. I said, "Now see here, they tell me everything is all right with your wife but they want you to be there so it is all right for you to go. Now, when you are going home don't drive so though you are grany because there is no particular hower about getting there, and if you drive teo fast you will get hart yourself. Now you go put your things away and I will have a pass for you so you san go". The next day he same down hoppy as could be. He told me he had a beby girl.

"One of the other men had his wife out in the sountry when she was going to have a baby. He came up and told me all about it one Friday, and he said they expected it the next day. I said, 'Are you going to be there?' He said, 'No, I don't think so, I have to some to work'. I said, 'Do you want to be there?' He said he would like to go but the work same first. I said, 'Rell, let's see, we won't be foing very much tomorrow and if you want to go sut to your wife, you say go'. I souldn't have done saything to make that men feel better. Hert Monday he was as happy as he could be and he tald me he had a girl, too. I joind with the two of them and tald the whole gang that they ought to step adding so many girls, and things like that. I believe in doing those things, but when it some to work they all know that they've got to work hard.

They didn't know me very well. The day after I came into the department, They didn't know me very well. The day after he bunt himself it get so some that he had to go to the hespital. I malled him over and tald him to tell me how it heppened. He tald me he did it the day before. I saked him may be didn't tell me yesterday. He said that they got bevied out so much when they reported medidents by the ald bose that he was affect. I had a long talk with them all then and teld them that when they get the least little serateh they must tell me shout it and go to the hospital. I had a lot of minor cases some to me from them on, but I have been showing them how to be sereful now so we don't have so many, but there are none of them afraid to some up to me now.

"I think almost all of my men are good, consciontions workers. The other day I was called out of the Plant. One men ran out of work while I was gone. He could just as well have set around and done nothing the rest of that afternoon, but the next naming he sems and asked as for a pair of glaves. He went over and helped another gong that afternoon, he was doing work that was twice as hard as his without sawbody telling

him to. The work is very rough and he had ninked up his binds doing it, but that didn't step him. I told him I appreciated that kind of a man and that I wouldn't forget the way he worked."

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Rotational Training Study. Interview No. 10.

Et "I think I was a very lucky girl to be selected to go to the interviewing department. You see, I wasn't a supervisor so I didn't really believe until the last minute that I was going to go. I guess one of the girls in the interviewing department told some one up in the Personnel that I would be good for that job and they called me up and talked to me, but it was a long time after that that they really told me I was going to go. I learned so much up there. I don't really know how much I did learn.

"I haven't anything to do with the girls in this department so I don't have any chance to use it, but I feel so different since I came back. I used to keep to myself and I didn't like to talk to people. Now I am glad when some one wants to talk. I am not afraid to talk the boss of any ideas I have now, but I used to always keep then to myself for fear they would think I was dumb. Now probably they know how dumb I am." (Laughed)

"I made so many friends when I was interviewing. I see them now every once in a while and they are so glad to see me. Sometimes they tell me the same thing that they did in the interview, and I like to listen to them. One girl got a better job and a three sent raise a little while after I telked to her. I guess she gives me eredit for that, and she is so happy now. It is nice to have so many people for friends. I used to know just the girls that worked around me on the bench. Now I have seen so much of the Plant and I know so many people all over that I am not afraid to go around. I have more confidence in myself I guess.

"I think my working on the bench before I went to the interviewing department helped me a lot. The girls used to tell me that they were glad to telk to me because I understood them so well. I slways felt very sorry for girls that didn't like their jobs because I had a job for so many years that I didn't like and it made me feel terrible. The job was all right at first but when I got to be an old timer it seemed as though I couldn't go as fast as the newer girls and every day the Gang Boss would some and hawl me out because some girl that had been here two years was making more than I was. I was only just two or three parts behind every day but he expected me to be ahead of everybody because I had been here so long. I could understand just how the girls felt when they told me those things, but I used to tell them that maybe they would get a good job the same as I did.

"Now that I am back in this department I am still happy. I have

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very nice bosses and the work is so interesting. I have something different to do all the time. Maybe I shouldn't talk so much about how lucky I am because every time I talk that way them I have bad luck. Just like when I tell somebody that I haven't had a run in my stocking for a long time, then I get lots of them.

"Gee, I miss those Saturday marning conferences we used to have.

I think Mr. Dash was just wonderful. He was such a good leader.

He never told us that we did a perfect job because then we would be satisfied with ourselves and not try, but on Saturday morning he used to show us something new and then we would go out the next week and work so hard to try to do better. I used to enjoy sitting there listening to him talk, and I felt so good after he got through. I think I liked his conferences better than I did to because when Dr. Mayo talked I had to listen so hard and then he kind of talked over my head. I couldn't understand what he was talking about, but Mr. Desh was so plain and so simple when he explained something that I couldn't help but know just what he meant.

"I find now that I want to interview everybody that I talk to.
I didn't used to like to listen to things like that. I used to think when people told me about being unhappy that they were just having an offday and that they cught to keep those things to themselves. I never used to talk to anybody myself and I didn't care to have people telling me their troubles, but now when some one tells me about a bad job I lead them on so I find out all about it.

There is a girl who lives mear us who works in the Plant here. She was recently transferred. She is on a new job and she doesn't know anything about it. The bogsy has been set at one thousand an hour and her boss expects her to make that but she can only do four thousand a day. She feels so had because the boss bawls her out and she tells him that she is doing better every day and that before long she may be able to make it, but he wants her to make it right now. She comes ever to our house every once in a while and we sit on the porch and she tells me all about what has happened, and I find every time I get through I can just see a whole interview. I talk to her just as though I was back in the interviewing department, and I wish I was going to write up all the things she tells me.

"Do they ever compare old interviews with the new cheet"

It "They haven't done much of that yet."

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N: "Goe, I wish I could see the new interview from that girl that has got a three cent raise and a new job. I would like to compare that with the one I took from her. I don't imagine it sounds as though it was the same girl talking.

"I am glad I got this job in the office. I was given to understand when I went up to the interviewing that I would probably have to done back and work on the bench and so I wouldn't have complained if they had put me on beach work because I expected it, but it would have been hard nevertheless. The other girls would say things that would be hard to explain to them because they don't understand anything about the interviewing. It would have been very emberrassing because they would have thought that I didn't make good up there but now that I am working in the office everything is just wonderful. It seems as though it is almost too good to last."

UNIVERSITY OF WISCONSIN - MILWAUKEE

September 2, 1930. Rotational Training Study. Interview No. 11.

E: "I think things in this department are about the same as they were before I went away. I don't notice anything new. I handle my operators the same as I did before. I never was a driver. I always believed in leading people to do something. I have tried to preach that to others for years. I notice there is quite a change in them lately. I misss the conferences are having some effect. Every one in the department says that they notice a change in the Assistant Foreman. I don't notice it so much because we always did get along well together. He and I worked as Gang Bosses on the night shift at one time and I guess I understand him a little better than the rest of the fellows. He is one of these men that says thinks and he doesn't always mean them the way he says them. If he ways something to me that I don't like I tell him about it. We may have a little argument but it doesn't mean anything. He told me one time he wished more of the supervisors acted the way I did. All the supervisors in this department are like one big family. There was a time when there ween't very much desperation between us but now we are joking and laughing a good share of the time.

"The other day the Assistant Foreman and I were talking together and another Geng Boss said to the Assistant Foreman, 'Do you know what that big fat slob did't He was talking about me. 'He left some parts up in the storeroom since 10:50 this morning'. Those parts had only some into the storeroom at three o'clock. We all know that but this fellow thought he would have some fun with me. We razz each other back and forth this way a lot, and I think it is a healthy atmosphere. It keeps us all on our toes.

"I didn't mind soming back to this department at all. Or source, I was rather discoppointed because they promised me a section, but the work slowed down so they souldn't give me that. They also promised me sixty-sight sents an hour and they only gave me sixty-six. I still don't think that was right, but I was making a dollar and fourteen sents an hour before I left; new I am making one dollar and fifteen sents so I haven't anything to complain about.

"I never did have much trouble with my operators and since I have been back I haven't had any trouble at all. We have transferred and laid off so many of them that those that are here are scared. The only thing I ever did to discipline an operator was to beal her out and throw a scare into her. I have one operator that has always had an efficiency of about 80%. She never went any higher than that. About two weeks ago she was told she was going to be laid off soon. Say, her efficiency jumped to 104%. I took charge of this gang just after she was told that she was going to be laid off and the other day the Assistant Foreman asked me what I did to the girl to make her work so herd. I told him, 'Nothing. I haven't even spoken to her. You don't have to speak to a girl who is making 104%. But that is what a good scare will do for some operators. If I see a girl isn't making her bogsy I telk to her just as I would to one of my own girls.

"I had one girl that had a terrible temper. She used to let it get away from her quite often and she would swear like a trooper and throw things around, creating a general commotion. I got shold of her one day and asked her why she did those things. I said. Do you think it is nice to swear and carry on that way? How do you think it sounds to the rest of these girls? She told me she felt better after she got through being mad. I telked to her for a good long time and asked her why she didn't smile. She wented to know how she could smile when she felt mad. I told her that lots of times I felt mad and disgusted but I always tried to smile and look how fat I am. We finally ended up by her saying that she was going to try to mails a little more anyway. She was transferred into enother gang, and the other day the Gang Boss came up and told me he sure hated to leave her go. He said he hated to lay her off. He finally got her a transfer because he said she was one of his best operators. She was quiet and did not bother any one.

"I find I can do anything with my girls if I talk to them in the right way. A little while ago we had a rush order of three hundred and fifty parts that had to be out as soon as possible. We only had two machines to run the job on and the girls had ordinarily turned out about forty parts a day. I got the two girls together and asked them how many they could turn out. One girl told me she could do one hundred if I absolutely needed them. I told her, 'No, you can't do one hundred. That is impossible. I maked them both to work just as hard as they could for that one day. We ran out of wire for this part about three etalock. The girl that told me she was going to do one hundred had turned out seventy-five. The other girl had done sixty. The Foremen asked me what I did to get so much out of those girls. He hinted that they ought to be able to do that every day. I told him that I only asked them to do the best they could but I wouldn't allow them to work that way every day. I let him know that forty parts was a fair day's work but that these girls had slmost killed themselves working that day. My operators know that when I ask them to work that way that there will

be no change in their bossy. I wouldn't allow a thing like that to happen. I don't believe in changing the bossy very often. I did raise two bossys since I have been back. In one case the operators asked me to raise the bossy. They came over and said that they could do more work than they were doing so I timed one of them. He told me he was going to work just as herd as he could for an hour. When he got through he asked me how many he had made. I told him three hundred and fifty. He said, Will that be our bossy from now on'? I told him 'No'. I said, 'I wouldn't ask you to work that way. I am going to set the bossy at three hundred. That is a raise of fifty an hour. That is the kind of cooperation I am getting from my operators and I appreciate it because it makes my job easier. I know when I am down here telking to you that those people are up there working just as herd as though I had my eyes on them.

"I enjoyed the interviewing work very much but I believe I liked conference leading better. I felt more satisfied with the work I was doing as a conference leader. It seemed to me that when I was interviewing I didn't get the whole story from a lot of people. They told me some things that I felt that most of the time they could tell me a lot more if they only wanted to, and then there were some that talked too much. I had to take their stories with a grain of salt. I was very well acqueinted with some of the supervisors that they were talking about. I remakher one men in particular. I had worked with him for several years and you couldn't mak for a whiter been then he was. He would do anything for his men, but when I interviewed in his section I had neveral employees that rode him into the ground. I don't know why some people do that. I stress they dislike anybody with authority. I've known people to pel around together and when one of them was made a supervisor the other one hated the ground he welked on. I guess they just have a Belshevik streek in them and they can't help 11.

"I wish the supervisors in the shop would practice the things they learn up in the conference rooms a little more. Some of them sit up there and talk as though they would be wonderful leaders but when they step back into the shop they are the worst kind of drivers. Those fullows should know the meening of seeperation but I guess they never heard of it. There are a lot of supervisors that are not sold on the seaference training. One man told me the other day that he never would be convinced that there wasn't a recent kept of everything each supervisor sold in these conference meetings. I saked him if he ever contributed anything in the meetings. He said, 'No, I don't.' I saked him then how he ever expected to get saything out of them. It seems fromy that they have this attitude after all the pains we went to to

show them the terms that were sent up the line and things like that. I don't know what also we equid do to make them believe it.

"I find the Inspection Departments are still slow in learning to scoperate. The other day a Section Head in the Inspection refused to pass a job so that forced us to turn in a complaint, and then he was sore because we turned in the complaint. He promised to tie up every job we had on the floor; in fact, I could have had him out at Gate I with his pay sheck in his hand if I had reported the things he promised to do. That is not the attitude that a Section Chief should take. If he had been learning what we taught in the conference he would have known better than that.

"I had trouble with a Cang Boss in another department the other day. He sent his men in with a truckload of atoek that was supposed to go to our counting room but the tracker dropped the platform in our main aisle. I went over end saked him to get the men to move it. He put up an argument. I told him that our main sists was not the counting room and that I was responsible for keeping it clear. He said he didn't sare what I was responsible for! that he wouldn't move the truck. We got his Assistant Formen and got cooperation from him. He told us the mext time they did enything like that to come directly to him. Now, there was no sense to all that respus over a truck but that in what happens in a department where they drive instead of lead the people. I wouldn't have to even tell one of my truckers to move something out of the main sinis. If I should see something there, all I would have to do would be to stand there and look at it for a minute and two or three of them would come out of their own accord and move it away. That is the way I like to have people work, but the only way you can get them to do that is by leading them.

"I believe that the method of leading conferences is all right. It's a good idea to get a discussion from a number of supervisors, but I don't quite agree with the idea that the conference leader should not lead the discussion. I don't believe in him being a tempher but I think he should gaide the discussion so that every one comes out of there with a definite idea; for instance, I would like to have them put over the idea that if they as Gang Bosses are interested in their jobs that their superiors won't have to drive them. Once in a while when the fellows in our department remark about the change in the Assistant Foresan's attitude, I ask them if they don't think that they are showing a little more interest in their own job, and I show them that if they have their work up to smarf and their operators making 100% efficiency, the Assistant Foresan dozen't have to worry about anything. I think that is the thing that will change a good many of our Foresan and Assistant Foresan. They have

a tough job on their hands if the Cong Bosses don't do everything in their power to keep their jobs up. I have tried to make each of my operators interested in their jobs and I know that it has made my work much easier. The Cong Boss that had my gong before I same back tried to drive the girls too much. One of them told me that I was getting a touch job and that I sure have to work hard. I told her, 'No, I won't have to work. You are the one who is going to do the work. I am just here to help you. She got quite excited and told me that she couldn't do any more work then she was doing now. I said, 'You don't mean to tell me that you can't do any more work than this? I know you can do a little more anymey. After we got through talking she thought she might be able to do a little better, and I noticed her efficiency went up about 2% a day for quite a while. I didn't say anything more except to be pleasant and nice to her every time I saw her. I try to do that way with all of my operators. I kid with them and joke a little bit with them whenever I can. I believe that below a lot. The only thing I really try to do is to see that their material is in good shape and they have plenty of it. There is nothing that gets a gang discouraged more than to try to work with poor meterial. I won't have them do that if I can belp it.

"Our Foremen is a prince of a fellow. He doesn't believe in driving any one. Our job is going so much better now and he always has a smile on his face. I think I can honestly say that I am glad to get back to this department. It seems just like home to me."

F.

September 5, 1930. Rotational Training Study. Interview No. 12.

E: "I think I got a lot out of my work as an interviewer. I wouldn't have missed that experience for anything. I have worked here a good many years but I had never had the opportunity to go around the Plant and see how things are made. I think that experience is valuable for anybody. You know how it is when you are working piece work. You come in in the morning, sit down at your work and stay there all day. Interviewing was quite a change from that. I had looked over most of the shop departments while I was interviewing and I made up my mind that when I had to come back I would be glad to get in my old department. It is easier to make money there than it is any place else. I guess dash department is pretty good, too. I interviewed over there and the fellows seem to be very well matisfied, but as long as I have to work piece work I am glad I could get back here.

"Mo matter where I go now I notice I see people that I know. I made friends with a good many supervisors. I learned a lot about supervision, too. A funny thing, I noticed in almost every department there were some kickers. No matter how hard the supervisor tried to please them they had something to growl about. I think the Gang Boss's job is the hardest one in the Plant. He is the goat for everything. Material may be short and things may go wrong with the job in general but still he is supposed to turn out the work. It is always the Gang Boss who gets blamed for everything.

"It is hard to divide the work up evenly in our department. Some of the fellows think they are not getting a fair break. I used to think that syself every once in a while but since I have been up interviewing I have a better idea of the difficulties a Cang Boss is up against. He can't give us all good jobs because he has a schedule to meet. I never was such to growl about things if I didn't like them but I used to feel every once in a while that I was getting too many low rated jobs. The way our work is running now the Cang Boss has to give out any kind of a job he can get his hands on. My luck has been running bad lately because it seems as though every time I run out of work I get a poor job. There is only one thing to do about it and that is to make the best of it and hope that before long we get busy. I have been sycraging close to 100% since I came back and I haven't been having much trouble either.

"We have a couple of men that fix reverses for test sets. One of them put an hour and a helf against one of my jobs and that brought

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it down from 1015 to 805. I know I didn't have that much trouble but I didn't say anything because I felt that I would only make an enemy if I started an argument. I tried to make as many friends as I could while I was interviewing and I don't want to come back here and have any of the fallows get down on me. A lot of them are surprised that I didn't get a better job when I came back, but I am not as much worried about that as they are. I can say that I am satisfied because I am making more money than I would be if they made me a supervisor. They would have probably wanted to cut my rate seven or eight dollars and I would rather work piece work than have them do that.

"I was corry to leave the fellow upstairs but I know that I am better off back here because there is a chance for me to get should. The Foremen did the best he could for me by giving me a three cent rerate when I came back. I heard that I was coming book here several weeks before I left the department. I went down to see the Foreman to find out what I was going to do. He talked to me for outte a while and told me he weam't astisfied with several of the Cang Bosses down here, but everything he said was indefinite. I couldn't pin him down to telling me whether I was coming back as a piece work operator or as a separvisor. I had an acquaintence in the Operating Personnel so I went up to see him. He told me he didn't know anything about my transfer but he said he would look it up. He stalled me along for a week or more. Finally I got him to promise to let me know the next Monday just what was going on, but in the mountime he was transferred back to the Operating Branch. About two days before I was to leave the department I met the Foreman outside. He told me that I would have to some back as a please work operator. Among other things he told me that it would be to my adventage if I due in and did my best. I told him that was fine as far as I was concurred. I expected it would be a little harder for me to get back into the harness than it was but I had no trouble at all making the money. I had nine reverses on my first board but I expected something like that because I was trying to make good time. I wouldn't worry if I never get a superviser's lob. The only thing I ask is that they keep busy enough so that we can work on jobe that pay well. When we are busy that way I can take care of all the low rated jobs that some to me, and as long as I can make the bucks I won't have anything to kick about,

"I motige quite a bit of difference in the supervisors down here. One man in particular keeps a record of all the poor rated beards. He has the operators names limit up and every time they work one of those boards he puts a mark after it and in that way every one of his

men know that they are not going to get more than their share. Sometimes a follow has to take two or three of those poor boards in a row but they know that this shows on the record and that someor or later they will have a run of good boards. Those kind of things seem to make the follows feel better.

"I think the morele in this department is much higher then it used to be. I don't notice nearly as much grambling, although, as I said before, there are some that always gramble. I imagine they wouldn't like it if they came down here and did nothing. They would probably went the Company to send their cheeks home for them;"

September 4, 1980. Rotational Training Study. Interview No. 15.

I: "I think conference leading is a very fine thing for supervisors. I know that it has changed me personally. I used to be a little more hard-boiled than I am now. When I took the job of conference leading I was afraid of it. The interviewing was easy. That did not bother me at all, but when Mr. Dash called me over and asked me if I thought I would like to lead conferences I was afraid. I told him that I didn't knew whether I would make good on the job, and them I began to think that I was up there for training and I wondered how it would look if I turned down a job that was supposed to be a training for me. I desided that I would have to take it and do the best I could with it, but I was sireid to meet the supervisors that I had worked with. It didn't seem right that I should be their leader. That feer exack with me for the first few rounds of meetings but towards the last I wouldn't have minded having Mr. Rice come into my conference; in fact, I would have welcomed him. I find that it has belyed me in my work now. I have to make contacts with other departments on my job and I am not afraid to talk to anybody.

"Since I left up there I talked to a great many supervisors, and I found that most of them appreciate the conferences. One fellow teld me that it is a relief from the monotony of supervision. He said that he hoped the conferences started soon because he always enjoyed going up there and smoking a few signrettes. He seemed to think that he could do his work better after he came back, and he wished that he could go up oftener. Beveral of them have also told me that they would like to see results. There are a lot of things that go on around the shop that should be changed. Some of them feel that there is no use of talking over these problems if the same conditions exist year after year. These Gang Bosces know a let of things that are wrong but no one size hears about them. You couldn't get those stories in a regular interview because the men don't know anything about them, but there is a lot of exceled work that goes on among the bosces, and then there is a lot of immorality, too.

"There are a lot of people that reselve favors that don't deserve them at all. That eases trouble and hard feelings among the whele organization. Take our head clark for instance. She got a three east raise last time and she doesn't do nearly as much work as the girls that I have under me. We can't depend on our records at all, and she is not on the job the way she is supposed to be, but they seem to like her. The man that had my job before I got it is married and has children

but he brings her lunch up to her every noon, takes her home at night and I guess they go out together quite often. She only lives a block and a helf from my place and I see them together every once in a while. I've got his job now and I have quite a bit of trouble with him. He resents the fact that I have been put over him and so he is just laying down on the job. He won't recognize my authority over him at all.

"When they gave me my job the Foreman told me that I was responsible for the records that were kept by the head clerk. I looked them over one day and there ween't a single order that didn't have neveral mistakes in it. I called the girl's attention to it as nicely as I knew how. She maked me what I had to do with her records. She waid the other fellow didn't have anything to do with them. I told her that I had had orders to see that they were in good shape and let it go at that. As soon as I left she went over to the Foreman and got her story in sheed of mine. I had to take a little ride for that. He told me that hereafter I should show him any mistakes in the head clerk's records and he would take care of them. When you are dealing with a case like that you've got to watch your step because you don't know where you stand. She hange around with another Foresan in the shop, too. I guess they go out once in a while together. Of course, I believe our Joresan is on the square all right but he thinks that this girl is all right. I'll just show you what kind of a girl she is. I went over today to sak her for some information on a certain order. She had on a new dress and I made some reserv about its looking very nice and she said that she was going out tenight and that was the reason she had it on. It was one of these wrap-around dreases that has buttons in the front. She showed me how it unbuttomed and then she told me that her slip was fixed the same way, too. I thought she was going to unbutton her alip right there in the office and I said, "Oh my God, don't unbutton that and walked away, but she has no sense of morelity. She would do anything to get power over a man. I don't really blame this other bees for felling for her. I think he is just week. I wish there was some may of putting a stop to those things, but there is no use reporting them because she stends in so well with the higher-ups. I think the interviewing program aught to do nowething in cases like that because I san feel that the morelity of my girls is spoiled just because of that.

"I think that is the remon I com't do enything with this man. The Foreman and the Assistant Foreman have told him time and again that he must do better but the Foreman is too kind-hearted. He know that

he has a wife and family and he doesn't want to lay him off. He keeps several records and it is impossible for me to get any information from him at all. I want to him not long ago for information on a certain job and he told me that he didn't know anything about it. I tried to show him that he should have the record but I didn't say very much. I turned my report in to the Foreman without this information and he called me over and asked me where it was. I told him that I could not get it from Dash. He called the man in and asked him why he didn't have the information for me, and the man told him that he couldn't work with me because I was riding him continually. He said. I asked impossible things. The Foreman told him that I wasn't asking him for any information that he had not asked me for previously. He also told him that if he didn't sit around and do nothing so much of the time that he would be able to handle the job without any trouble.

"We had a conference not long ago. This man was told then that I was his boss and that he was to go to me with everything, but he won't do it. This morning he same in and told me that he was going to be gone on personal business for an hour or two. He didn't ask my permission, and he didn't give me a change to tell him whether he could so or whether he combinets. I thought possibly he had asked permission of the Amelstant Foremen and so I asked him if Deah had maked to get off this merging. He told no that he hear't said anything to him. and when I told him the story he asked me if I let him go. I told him I didn't know whether he had saled him or not and so I hadn't said anything to him. The Assistant Foreman told me then that I was responsible for this man's actions and that there would be nobedy but. me to tell him what to do and what not to do. He said that I should use my own judgment the next time he make to get off, but if it isn't compenient I have a perfect right to refuse him. I feel that I am in a bed position here. I want to be fair with this man but I know this girl is putting a rep in for me every time she gets a chance and it makes me too the mark.

"I don't know how I am going to some out in this case, Seeing as there is so much antegonism there I hate to get hard-boiled. I am pretty sure if they get a chance that they will take it to the Foreman, and then I will probably have an argument. I've known this Foreman for a long time. We used to be Gang Bosses together years ago so I don't besitate to tell kin what I think. We have had it hot and heavy on several occasions but I find new that it takes more to rile me up then it used to. One of our Section Heads noticed that the other day. He said that since I came book from the conferences that I was much more quiet than I used to be. I teld him that I found that I could

*get things from people by asking for them. I used to demand things from people but they are much more willing to cooperate with me now, especially in my dealings with the other departments. I have a lot of trouble getting piece parts and if I didn't have accoperation from the chasers and from the supervisors in other departments I would be lost. This is the first time I ever had a job of this kind and I am glad that I had the conference training.

"This Section Head that I am telling you about believes in driving his men. He sigot several pet phrases that we have noticed him use continually. He says, "I want this" and 'I went that' and he calls his Gang Bosses flatheads and dymbbells whenever they make a mistake. One of his Gang Bosses got back at him in the conference one day. They had both missed their regular days that week and I was holding the last conference on that subject on a Triday afternoon so they both had to attend that meeting or else be marked absent. We were discussing the driving tection of supervisors and the Geng Boss told just what he thought of a supervisor that used those testion. He said that he knew a supervisor that did those things and he brought out these pet phrases of his Section Head. I was watching the two of them and the Section Hond set there and didn't say a word. I know what was coming because the Gang Boss told me before the meeting that he was going to do that if he got the chance, but I don't think it did the Section Head any good because he still acts the same way. I guess the Foreman would like to have him change his methods. He is sanding him up to the Weekly Results Department next week. I think they will get along much better if they have a man in there that make for things instead of demands them.

"I had a chance to go up to the Weekly Results a douple of years ago but I turned it down. I could have been an Assistant Foremen today if I had gone up there. All the men that went at that time were made assistants. That was the most facilish thing I ever did and I saw it after it was too late. I talked to the Foreman a few mentus before I went on the interviewing program and asked him if I would ever get another chance. He told me that he would give me another chance soon, and before long I was sent to 6008. He tried to get me a place in the Neekly Results when I came back to the department but he couldn't do it because they had one men from our organization already.

"I like office work and I tried every way I know how to stay on as a conference leader. I talked to Mr. Dach six or seven times. I asked him to place me anywhere in the office but he didn't seem to be able to do anything for me. I know I gould do office work. All of my family are in the office. I haven't got as much education as some of them but I am just as smart and if they can do the work I know I could. I am not afraid to tackle anything now. All I want is the chance. Some fellows have troubles in the office departments I know but there isn't the monotony to that work that there is to the shop.

"My brother worked under a Department Chief in the Marchandise Building that didn't like him. This Department Chief was moved about a year ago and at the next revision period my brother was given a good raise. His Superintendent stepped him not long after that and said, "You have been in a slump for some time. I am glad to see that you have awakened at last." My brother told him that he wasn't doing any more work or any better work now than he had been before. He told him that the Department Chief had taken a dislike to him and he thought that it was caused by the Department Chief's wanting to put a friend of his on that job. The Superintendent agreed that that might be the trouble. Those conditions exist all over the Plant.

"I guess 6066 was unusually good. We had no jealousies or hard-feelings there at all. We sould talk to Dash any time and he always gave us consideration. Mr. Dash finally convinced me up there that I would be better off to go back to the shop. He told me that conference leading would get very monotonous if I stayed at it too long, and I guess he was right. I know I went away from him feeling better about going back to the old department. I think I am going to get a chance to go up to the Weekly Results before long. My brother suggests that I see his boss over in the Marchandise. I may be able to do something over there. I know I don't want to stay in the shop any longer than I have to."

UNIVERSITY OF WISCONSIN - MILWAUKEE

September 5, 1930. Rotational Training Study. Interview No. 14.

It "I will tell you my experiences since I left the interviewing program in very few words. The training I got up there didn't mean anything to me. What could training like that mean if it doesn't put money in your pocket? That was the important thing to me and all I got out of my work there was a black eye. I suppose almost every one says that it was a good experience but I don't see where any experience such as that is good unless it means something to you financially. Dash told me when I left there that I had learned about all that conference leading could teach me. I went away thinking I had done a good job because he told me that. My Foremen down here didn't get that idea at all. He told me that I had been a flop up there and that they seemed to be darn gled to get rid of me.

"I can honestly say that there wasn't one day that I worked up there when I felt right. I was sick all the time. I guess if I hadn't taken extra good care of myself I would have been a lot worse off. The fact is I am just beginning to feel like my old self now. I can't understand why they treated me so nisely up there and them sent me back to the shop with a black eye. Dash came over to see me when I was sick and as soon as I saw him I cried like a baby. I never could explain that but I know I was very anxious to get back to work. I was very glad to see some one from the Plant. I liked Dash a lot personally and I still can't say anything against him. One of the men from up there same down and told me he wouldn't believe him if he swore to it on a stack of bibles. I think Well, I better not say any more. It won't do me any good anyway.

"I am getting along all right now. I feel better and I had a talk with the General Foresam. They put me out on the floor a few months ago and I guess the activity of running a gang is doing me good. They promised me something better in a short time. I have been getting slong nicely with my girls. I use the aid psychology on them. I had one girl that couldn't make her bogay at first. She was an old timer and like most momen she was very temperamental. I tried to talk to her about her bogay one day; she flew up in the air. She said she had never had any trouble making her begay before I took held of the gang. I didn't say anything more to her but the next day I went over and said to her. How is every little thing today? She was still out of sorts and so I let her alone, but I kept talking to her day after day and now her bogay is all right.

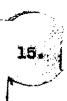
"Can you tell me of any one who has left the interviewing program

that has received something better?"

It "That depends on what you meen by 'better'."

Their pookets. I have talked to almost all of them and there isn't one of them that got anything out of their interviewing training. When I went up there I was given to understand that that was a permanent job. My Foreman told me when I came back that he understood that I was to be up there permanently. He also thought that if I hadn't been a flop I would have stayed there, so you can see the handisup that I have been working under since I came back.

"Well, I've got to go new. I've got a lot of work to do."



September 5, 1980.
Rotational Training Study.
Interview No. 15.

E: "I don't believe I can help you out much because I haven't had a chance to practice the things I learned up there. I really haven't got any job at all. You saw that stack of tickets I had when you came up - that was just a stall. I can't stand it to sit around all day and not even look as though I am working. I haven't even got any boss; at least if I have a boss, he hasn't told me to do anything since I came back. The follows in the department are beginning to kid me. The Assistant Foremen asks me every once in a while what I am doing. He just does it for a joke, and I usually tell him, *None of your business. You are not my boss. ' Several of the Section Chiefs have been asking him lately about my job. He laughs and tells them to go over and ask me that. I usually tell them that it is secret service work. I tell them that if I let out the secret about my job that they would all be wanting to get it. I am really supposed to be making special studies but they only gave me one job to do since I came down here.

"Dash told me I was going back to the shop on a Friday. That Saturday I saw the Foresan and General Foresan from the department and went over to sak them what I was going to do. They told me that they had some special work planned for me and my first job would be to investigate tickets that are being lost. At that time they were losing about seven thousand a week. I started as investigation and I have sut down the loss now so that there are only about two hundred a week missing, but as far as I am concerned that job is over with. All I have to do is to check the ones that handle the tickets every week or two to see that they don't lose any that they receive. That check is almost useless now because they are all being eareful. They used to held a lot of tickets that they didn't know what to do with and if they couldn't find a place for them they throw them away. Now I have got them so that they know what to do with every ticket. If they can't find a place for it I tell them to have it exceeded.

"I understood that they had several jobs in mind that they wanted me to investigate but it seems as though they haven't got anything for me now. I wish I sould have something to show for the time I spend at least because I don't see how they are going to be able to give me a raise, and if they don't give me a raise I won't be able to say a word because I can't show what I've done. I went up for my service button in May. Mr. Dash asked me what I thought of the interviewing program. I teld him that I believed every supervisor in the show could benefit by that training.

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"An interviewer meets a great many characters. Of course, cortain interviews get monotonous. I had some departments and all I could get out of them was rates. It got tiresone listening to those stories, but every once in a while you would get one of these peculiar fellows and he would tall you a good story. I remember one lad over in the . Box Shop. Every one over there had been kicking about the percentage but this led was only about eighteen years old and he started out by kicking worse than the rest of them. He was making thirty-nine cents an hour and they were getting 40% piece work so I said, 'You are just a kid. You ought to be satisfied with what you are making. He said he wasn't making enough. He said he was going to get married. He had a girl about sixteen and he had been going with her for six months. He had an idea that that was long enough to know a girl before getting married. I talked to him for about an hour. I told him how feelish he would be to get merried and how hard it was to get along, and I finally convinced him; at least, he said, "I guess I'll put it off for a little while. The next week we went on our vacations and the second day after we came back I was walking through the shop and I heard somebody holler. "Hey, Danh, come here." I went over and he told me that he got married last week. I seld, 'The h-- you did. Why you d-- fool, what did you do that for?" He said, "The girl and I were coming back from our vacation. We went through Crown Point and she suggested that we get married there. I said, 'All right,' and so we did it. That is the way with a lot of people. They are irresponsible and they don't try to think about what they are doing.

"I should think it would be a good idea to interview the supervisors. I know there are a lot of interesting characters among them. I had a great many of them ask me when they were going to be interviewed, and I always told them that their turn would come pretty soon. I think some of them are really anxious to be interviewed, but there are probably a great many that wouldn't want to talk.

"There is one Gang Boss in a department near ours that is absolutely every and the way the follows hid him is a shows. They are always playing Johns on him to make him mad. He has threatened to kill people several times. I believe he will do it some day if they don't let him alone. They drove one follow every up there by their fooling around. He had just come back from the war and he had a little teach of gas. He noted rather queer and the follows played jakes on him until he finally same down one morning and set at his beach until 11 o'clock and did nothing. He had a funny stars in his eyes and the Assistant Foreman finally got him out of the department. They had him is an institution

for a year and a helf and now I hear he is all right.

"There are a lot of old timers in our department and most of them are peculiar.

"Well, I don't suppose I've told you much of anything but I can't practice the things I learned up there when I have no one reporting to me. I am not worrying about that though. I am going to just go along end do the best I can and hope that things will change."



September 16, 1930. Rotational Training Study. Interview No. 16.

E: "I haven't had much shance to do the things that we learned up there. I have only got a few girls to take care of. I did have a big gang but now I haven't got very many. If I had as many girls as Kiss Dash has I probably could do better, but my job isn't really a girl's work enymay. They ought to have a boy doing this. There are too many boxes to lift. I guess if I ever get off the job they will put a boy in here. I've got a boy helping me now so I guess that's what's going to happen some day.

"This Company is a lot different than it used to be. Everything seems to have changed. They used to have a lot of different ideas, especially about handling help. Now they expect a Gang Boss to get along with everybody. Sometimes a Gang Boss would like to have a girl fired but we know now that we have to get along with them. In the old days, the Company wasn't like that. If you didn't too the mark you would get out. There was a lot of feverities shown then, too. Now you've got to try to be friendly with everybody whether you like them or not. Some of the girls are so nice you feel like giving them all the good jobs, but you can't do that. You have to be fair with the others.

"There is only one girl in my song that souses me trouble. I had a terrible fight with her. The Foreman sided with me though and laid the girl off for four days. We had this remove one sorning and she west out of the department and didn't some back until after dinner. Then she came back the Foreman salled her over. I don't know what went on them but he laid her off. I guess she went up to the Persommel Department, too, and told them a lot of staff about me, but I don't care. Everybody has trouble with her. She is the kind of a girl that gots pally with you for a little while and then storts a fight with you. She isn't really a girl, she is a woman. She is about forty years old. She is a good worker in one way. She likes to work fest, but she doesn't like to do any hard jobs. Some girls take pride in doing the hard jobs, but she doesn't like them. She likes to get all the easy work and then she slope through it. Sometimes her job mets so bad I just com't stend it. One time we had a difficult job and the boss put her on it. I teld him that she would never do that work, but he said to put her on there anyway. She spoiled more parts than she made good once so I had to keep after her all the time she was on that job. I gross she wont up to the Personnal then and told them I was nameing here

"She was interviewed not long ass. The interviewer got her about

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three o'clock and she kept her until 4:15, and the next morning the girl asked me about the interviewing. I told her they were checking up conditions in the department and that she could tell the interviewer saything she wanted to. The interviewer got her again at nine o'clock that morning and kept her there until almost noon. She must have told her plenty of stuff about me. I don't care if she did. She can't get along with any one.

"She's got a had home condition. I guess she doesn't have any trouble with her husband. She's the boss there, but she has trouble with everybody else. One time she didn't come down for three days, and then she called up and told us that she had been in court. She said she sub-lessed a flat and the owner was suing her for rent and damages. I guess she was in a lot of trouble them. She's got two daughters. One of them was in the marathon dence. She used to go down there on Saturday night and stay all night. Sometimes she would stay there Sunday night, too. There was nothing really bed about that but sometimes when she would do that she wouldn't come to work on Monday. I don't like to be negging some one that is as old as she is. It is all right with a kid because they forget it, but when you get to be as old as she is you shouldn't have to have somebody negging you.

"She is just kind of flighty though. She doesn't seem to care about anything. She used to work in another department and they couldn't get along with her up there and then they brought her in here and she worked for some of the other Gang Bosses. Nobody means to be able to get along with her. I get along with all of the other girls fine. I tell them all that I don't like to be negging at them but if they do poor work them I have to. I teld them that if they wanted me to let them alone all they had to do was do good work.

"I think I learned a great deal in the interviewing department. I get a better picture of the Plant than I had ever hid before. When you work in one department all the time you don't know what they are doing in some other department. I remember one department especially that had a lot of problems in there and now I understead that they've taken away a jet that they seved for all the old timers. When a girl couldn't do smything also they put her on this job straight piece work and the rates were very easy. There is a lot of difference between working straight piece work and gang piece work. You can't have too many old timers in a gang but on straight piece work it doesn't make so much difference.

"I made a lot of contacts when I was up in the interviewing department that were very good. I think Miss Dash has the sweetest personality

of any one I know. I had seen her before I went up there but she is so quiet and retiring that I didn't know her. I see her now two or three times a week. I think Mr. Deah is just wonderful. He talks so nice and he is so considerate. He helped me a lot when I left the department. You know, there were four of us that left at the same time. He called us all in a room and gave us a little talk. He told us one thing that did me a lot of good. He said always to be calm and never get excited. If some one else gets excited to let them talk until they get over it. I used to get spained very easily but I don't do that any norm. I get slong just as well without fighting so much. Maybe that is because I am getting clder. I don't know, but at any rate, I am a lot quieter.

"Here you heard about those lessons that they give us on Saturday morning?"

- I: "No."
- Mi "They are about K orders and the way expense is figured."

The employee talked for about fifteen minutes explaining in detail the entire course. She suddenly stopped and said, "Say, I am interviewing you."

- I: "That's all right. You go right shead."
- Et "No. I don't want to do that. You are supposed to interview me."
- I: "Well, all right. Then you tell me some more about things you've noticed since you have left there. It seems to me the higher-ups have shanged lately. They've gottom wid of follows that didn't have the right ideas. That's made the Foreman in the shop shange, too. They've got to live up to what the Company wants or else they have to get out. The Foreman in the next department was taken out, and I think that was just the reason. His assistant was sent to Beltimore. I haven't heard anything from him but the follows they have in there now are much nicer. The girls like them a let better because they get more consideration."

Robational Training Study. Interview No. 17.

It "I haven't been in this section very long. There are a great many problems but I haven't had much time to handle them. There is one though that you might be interpreted in. I've just recommended this girl to be transferred. Her case is up with Mr. Dash now. I cen't understand this girl. I've done everything I could to try to make her work but it seems as though she just can't do it. She should be able to do it, too. They gave some of the girls here a psychological test not long ago and she rated as one of the highest, but still when it comes to turning out the work, she is an absolute failure. I have recommended that she be put on a straight piece work or day work job. I kind of hate to see this girl go because it seems to me that abe should be able to do the week. She's got a lot of work to do at home. Her mother died and there are several kids in the family. She gets home at night and practically takes care of the whole home. She meshes and irons and does the mending. A girl like that is all right and for that remove I don't went to see her firet, but I have so many problems in this many that I want energy her with her low production. If she was the only one it would be all right. Our percentage is low enough now without trying to entry a lot of girls that can't do the

"I me grating the mest of my problems straightened out slowly. One girl's production was away down but her quality was very good. The Gong Bons keyt kicking about her and when we made our first lay-off list he put in here some as being one of his populat speculation. I have ide a prestice of always giving the girls a chance to make good before I lay then off and so I called this girl up and talked to her. I told her that her more was on the list to be laid off and explained that it us because of her law production. I talked to her a long time like a "Dutch uncle." I teld her her hard it was to get a job and I tried to find out just the it was that she didn't try to do better. I couldn't make much breaking because the was no upper about being laid off. I finally told her that I was going to give her enother shanes. I told her that I would give her the weeks to improve her production. The first two or three days she was so survous and employ that most of her work was bad. The Cong Jose completened about her work every day. I one he was bothering the girl, tee, by picking on her so I take him to leave the girl alone and give her all the chance in the world to make mod. I smild not that she was trying and the mistalms she was making ware only becomes of her nerrouseess. She finally suffici force and now her efficiency is second highest. I have asked the Goog Book for person of girls to be transferred several times. He never gives

me her name. The other day I saked him if we hadn't better transfer this girl just to see what he would may. He teld me he would rather not because she was one of the best girls in the department.

That Geng Boes has esseed as more trouble than any of the operators. I wan't get him to understand that they are human beings and must be breated that way. His way of getting production is to threaten them. If an interviewer were to come over here and talk to my girls she would get an enful story from them because this Geng Boes goes to them and tells them that I am going to lay them off if they don't do betten and things like that. I hear about those things every must in a shile and it makes my job mighty hard.

"The other day we were going to transfer two girls to Earthbree. I tald him to think it over and let me know by moon. About ten o'elook two girls owns to to me and said that they had been tald that we were going to transfer some one and amond if their couldn't me. I belied to them for a little while and I found out that this Gene Boss had some to them and told them that if they didn't not their production to that ther were going to be transferred. One of the girls explained to me that she lived near the Hewtherne Plant and it would says her earfare. I didn't want to transfer either of them, but as long as the Gang Boss had started it I had to do something. I tried to find out sky the other girl wented to be transferred. She finally admitted after a long time that the only meson she muried a transfer was to get may from this Cang Bone. He had been threatening them so many times that they were affects that if they didn't take this transfer that they would be laid off. I had to tall her that she was doing a good job and that there was no denger of her being laid off is she stayed. I also told her that if I had murthing to may to her about her work that I would sail her up to the deak and talk to her. I told her, 'You have seen girls called we to the deak before and you know that it was because I had senething to ser to them. I have never, since I have been in charge of this gang. went may meaninger to you girls by the Gang Bose, and I don't ever sopost to, so if he somes telling you that I've seld things, Aus't pay any attention to kin." I also told her that she had a very good chance to not more manay in this department if she wanted to stay, and I naled her to think it ever metil after impal. The finally decided that the would just as mean stay, and so I transferred her girl friend and kept

"I don't know what to do with a Cong Rope like that. I tried to show him that he is making the job impossible for both himself and me, but he doesn't soom to page. The Department Chief sooms to feel about the some may that I do. He doesn't know how to hemile help and he doesn't ween to went to learn. The Department Chief has recommended that he he demoted but they have to do a thing like that because once a Cang Bose is demoted it is almost imperable for his to some back.

"We have a group of girls over these that are doing repair work, Then I took charge of the section we had seven girls doing that work. I have been able to out it down to three. A few days ago I noticed on the report that one of the girls was quite low in her production and so I called her up to find out what was the matter. She started to any as seen as I told her that her production was low because she figured she was going to get laid off. I finally found out that this girl was doing more work then the others but she wasn't getting any eredit for it. She was working on one of the most difficult releys we have, and them, when these relays come back from the Importion Department they are all sixed up. She sorte out all the relays that come back for the whole group, and on top of that she had to hunt all over the department for beaut to put then in. This took a great deal of her time but the Gang Ross didn't take those things into consideration at all, so I didn't know what the girl was deing. I gave the Using Book a ride about that. I also teld him to have one of the hope look around the department for beaus and bring them to her twice a day. Two days later I noticed the girl still heating for becase I called the Gung Bone over but I didn't may a word to him. I took him over to the boy that I wented to get the bound and I said to the boy, "I went you to take about hem misseles in the marking and pick up fifteen become for this girl. Will you see that that's done every deg? I didn't say a word to the Come News but I turned around and walked awar. I prese that make him some, but I don't know how to touch him may other may,

"Income are a few of the problems that I have with the being. I den't get as small time to shook up these things as I would like and I really maght to have a Gang Down that I can depend us. I have but to pay any attention to my other gang at all, but I have to stay with this one constantly. In addition to that me're bedied schools and I know to my to chare up existing an are known at anymount with the rate department so I am timing every operation to find out whether the rates are fair, acting all the begans and figuring the efficiency every day, so this is a real tench job. I had an idea of what I was going into but I didn't realize that it was this bad.

"Then I first same over hore I had a meetion for a little while and then they put me on special studies. I saked the Joneral Formum if I would not begave all ever the department. He teld me to go shead. Then they began switting things down so that they couldn't afford to keep a man on that job any more so they put me out here. I like it all right

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but the day isn't long enough. If I could only get rid of that Gang Boss I would be able to do me much more.

"I have had trouble with the Ameistant Forman, too. The Forman doesn't seem to have much confidence in him. I am working on a report new that the Ameistant Forman was asked to do but he got the thing so maddled up that the Forman asked me to do it myself. Then I finish it I'll hand it directly to the Forman and I suppose we will have a row about that.

"I had my first argument with the Assistant Foresan shortly after I first seme over here. We didn't have a Foreman at that time so he was in charge. I had a man working for me whose afficiency was the highest in the group but he wouldn't work any more than helf the time. He made himself very completions stending around with his hands in his pockets. The Assistant Foresen mented me to make that man stey on the job and work. I told him that the men's efficiency was higher than any one else and I didn't think that we should say a thing to him. We have to deal with all kinds of individuals on a job of this kind and if this war just one of his peculiarities it should be overlooked. He souldn't age it that way and he laid the man off for several days, but he came back and did the same thing. I didn't know what to do about it but it seemed to me that as long as this man was doing his work we shouldn't bother him. Then our foremen came over here I took the same up to him. I told him all that I knew about the man and told him that I thought he could work a lot faster but all he wanted to do was to keep ahead of the rest, and I could show you figures for every month since I have been here and that men backs the list each time. I applained to the Forence the ettitude the ineletent had telem and told him that I had had amough trouble about the max and we would have to some to some settlement or size give the man a transfer. He said. *Our efficiency is low enough now without transferring one of our best operators." He finally decided that maybe the man would work better if we maye him a raise so he put through a four cent regate without telling the Assistant anything about it. The issistant looks over the pay shocks every week and when he noticed that this man had been raised four spats he was mad. His face got red and he walked out of the department and was gone for over a half a day. The Section Chief out there now was felling me the other day that he has just recommended that men for another raise and the Assistant Foremen Jumped all over him again. The men's production is going up all the time. They've got a little competition for him out there now and he really is working hard, but still every once in a while he puts his hands in his pockets and malks around the department. He doesn't keep any one from working.

Our General Foremen stapped him in the siels one day. He saked him how things were going. The max said, 'Oh, all right I guess. I sake little sheed in my work.' He is one of those kind of follows that doesn't ears who he talks to or how he talks to them. He would talk to the superintendent the same may be talks to a sweeper. I really believe that is what makes the Assistant Foreman and. He doesn't respect his authority."



September 10, 1930. Rotational Training Study. Interview No. 10.

M: "I don't really believe I've got time to talk to you about that today. It's a big subject."

Interviewer explained the subject in detail and told him that he was particularly enzions to get his thoughts on the problem.

I: "Well, I don't know what to may. Hy work me a conference leader hamn't meant very much to me. I had the meme job before I went there end I was getting the neme pay as I am now. Maybe it has below me personally but I don't believe I am in a position to talk about that. My superiors and those working for me could probably tell you of those things better than I can. I rether think that it has broadened my cutlook on the work in general but I don't know how else it has helped me.

"I have always acted natural with people who work with me. I did that before I want up there. I have tried to apply the ideals that they teach in the conferences end I think I have had some success. I have been told that I am too easy with the help. You see, there are a lot of people up here that have no use for that conference program. That makes my work rather difficult. I had a h--- of a fight with the book yesterday.

"I make a lot of friends among the Section Heads when I was leading conferences that mean a lot to me now. I think I know almost all of the supervisors in the Inspection Department personally. Of gourse there are a few that have been put in since I left there, but I can say that I know at least 90% of them. This has belied me in getting cooperation. I have been able to dispose of several jobs that were not up to standard just by asking these fellows to do what they could with them. That exceptation means a let on this job. I haven't had to been many people out since I have been up have. Of source, I have had to issue orders that I didn't think were fair. They were given to me and I had to execute them. We all have to do that. I have had to been a few Section Heads out but I think I did it is a way so that it didn't arouse an antegoriatic feeling between us.

"I besied one of the men out not long ago. I told him that if I did what was right I could kick him all around the block. He works for me in Dash Department. I wanted to give him a transfer because he had reached his limit on that job and there was a possibility to go further on this other job. He had been down there about ten years. I talked to him about two hours and he turned the job down. I told my

been about it and he talked to the man for a long time. I told him what it would mean to him if he refused the twansfer, and I outlined the possibilities on the new job as best I could. I finally got him to accept it and I was talking to his Department Chief the other day. He tells we he is doing fairly well. He is not a bright, shining light on the new job, but he is at least doing satisfactory work.

"I helieve that the ideals set up in the conferences are the proper methods for handling help, but there are a lot of people in our brench that don't. One of our Assistant Superintendents believes that the way to keep a man on his toes is to make a fool of him. He takes a delight in going into the shop and getting sheld of a Geng Hoss or Section Reed and making him look foolish. It is an easy retter for a man that works up there who has a breader picture of the job than the Geng Hoss or the Section Chief has to make a fool of a man. I can really say that he has escoses with that method of handling them because it makes them careful what they do because they are affaid that he will come down and ask them some question that they can't answer.

"I know that I am rated am being soft or easy and I don't think that my work up there helped me in that respect because I am accured of that more now than I was before. That exitisism some from those who are not sold on the program so I don't pay much attention to it, but still it does have its effect."