

UNIVERSITY OF WIBCDNSIN - MILWAUKEE

## Eentreatindy manry

## 

 oner Inte timotuationir- Mplematien.
t* umbunl ocourremere-
(a) Prepel
(1) mivment
S. Devolemente

4. Tattare

mit woukt outpot wate michthy bolow that of the firot





 not osh to levem the aupelty to produec, but alve to Ievera
 cover to bo, "d will, Whty the unt 1 wal mote up fer st lator 4n,"

## t. Tremat ovirecimes



 interremi in is botate mi thereftet 44 wit toel the tull item

 very elemely.
 moh of the teverwallow betry Pelinh, ond dout operater ind hoe xilin $\square$ maxplys.
(b) Herteremental - Levent operater an operatof 1 intop tomer y

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B. Drayematte
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(a) mospete:

1. Oxfuimatet - wime



 opeplote moenting amait.
(b) rothed -muct

 con by 015. 4 sow mant wed obtafine Mriamp.

Snematis
M. Platime - foumer strman of thoee operatois couvornol


Wio Ivep in entput tor oparatore 4 aub, and sw ano to the lufe maber of rejeotlone receivet. the operatore ro-
 donire te olitinde refection purty dae, no doubt, to the new Inspotion routime whoh wate it meseasury for the oporatore to cort rejocted outputa in the lnspetion soetion. ( 800 Ho. $5 b$ )



## 1. Dmanal otgarymeres

(a) Porwonal - Oporator Mo. comernod oout injuxien
 cacideat. beughtor sejured toe and boy stima wronohed Meyt.

Worridet - Scranel ocminate regardin large meto roparis bin ad trip of 110 mies to obteln dar.
operator \% 4 . mb. Stoxic loke trip duytur voontion laft vivid inprotelon on hor mind. (Govoral domonte)
oporetor fo. 8 fanarict that mer mother doos not
 des te the fact that this opermtoz ic gete with a boy fricel when the mother eprexet of: (Thin mote oppliew

 conthere indotiaftely. Al operntore volad approval.
operatere ocmplafred bout the hidit traperature and monidity throughout the weet.
operatere 4 mub, asi 5 remelyal conisldereble number of refoctions, mom of them mand rofeotions.

Arrangmath wore male with the oparatime Oxganizetien te roceive alitional inatruation in arder to olitainate the 1 tere member of refeetione.

## E. perclormern

(a) Projeatic
(1) orichaten - Heno
(1) Complotel -ine

(1) Hothod - Ine Inepention sention ohentit thetr methed of handinc rofocted outpratio it is aeremanry tor the
 The detentive perta we pieted out replirel et the operatery beath petition an rotwrind to the sob. rits






 100t10n,
(o) Nutpmont wo ohmge or edutice.
4. Vintione

Nome.
min

UNIVERSITY OF WIBCDNEIN = MILWAUKEE

Brhat mast Rooir

## 1. Production Gurte muctuntion

The domand trond following the high post - vecation weok continmel the wook for operatore 1 , 2 and $f$. Operater 3 increaned
 hald the mave 1erol for three reele Opmerer I Peached the lowest point sine he remohed ince Chrintwar mak of 192t. Athouch ratad scoon. In the gronp, her output we lond this wek that that of ay other mibore of the croup. Thi girl has boen productus far below
 sinee that tive a gemoral whrent ontoring ohiothy in acceosive atraire with bertricnaf hai been ovidont, aocompniel by iriogular Lloping habite ard low output.
2. Unumal ogenarenges
(a) Perponal - oporator 1, 2, 4 and 4'a iftor vialted
 hingerer in the my of atift misolen.
(b) movirementel - oporatere 2,3 and 4 were intorviewed this welt.

4 eopy of the Italian tranalation of the mport on \%entarm stectrie Cop remerch pronednres drom at Gepet we offocel to
to look over. she hown IIttio intweat in it, moworox,
 and he in interested only in his pruyer book.

Be Dovelormata
Arrangmonte wore mide, with ampervigore of Dopt. 63k, to obtalm entynt roonvin for empor of coll winicre the were inciuded In the crour mader olmonvation in our percer cominaption ituly. A otrub of preduction botore ame after the inminilation of rost poriole will ald in the amiysis of cur power curres.

Profomer Turyor amirad at the piant momay morning. Derins
 of cove, the following mitory were aismenell:
(a) Man's tont group
(i) 1851 Roport

- objective of atudy
- mitinel of preedure
- Turn mas rwied
- Chtorial te oxtori to 8-15-31
 in acoprlance with the merinttion that this jol may be circm to an ar
gelration or fraivilual haviey vory littio work at this tim. Thit proecture may efroct a reluetion in the oout of leetering tho aperater.

4. TITtexe

Profrime tumer - Yats. Init. of Tcelvolecy

## 12

#  

ARULIUTE TEST ROOM

1. Prodection Gerte Mactuatione

Operater 2: No inerente in outpat orep previoue meok, bat alight imporement notel won sompring with provacation outpute.

Opertor 4 sub: Irereened her output ipproximately 24 or or the provion weok.

We refection mported to date (Mon. Arc. 17) and thil operator

 Tuoday and is increanine hor prodection lowly. mere is aleathent improvment in the quality of her prodiction.
 firet part of molk, but attalime mimoreato in production the Iatter part due to regaimed oonfiamee. mere in a moted imperamett in tho quality of hor mork. whit operator repaired ore refoetion mend of thin weote (rejeoted output of Friday, Augunt 7)
2. Onemati Opmpromean
(a) Pornomal - Operator No. 2:
axt molbile sopair bill \$180.00. (Siec note 8-7-81 mancy) she informin us that here danghter was aecotly martiod in Jameary. The daugter is loavieg the ocmpury ungut 21, 1031. Movise to Denrar. Colerrie oneomit of moband' work. He is arelote operater for F. B. C. trifios, hat not beon working oteadily, an hat a bettor oppoptinaty in Dencer with N. B. C.

Oporator \& remerbad. "I'd rather have then hore, of courem, bat
 of a life time for him."
operater efferel to give her automobile to the young tolke if thoy matel it.
operater 4 sub: Stated that he had a mak apoll Heiday aight; that her heart bothered her agalin. (Probably due to the hoat) Operator 4 Sth. rearimi: "I wan coine to stay heae one day leat mook, but the job mis ping marial (rejoeted outpmots) that I figured you aight thint I staycil heme on acoount of that."

Dac to rejeetol outputa an a more oautione working pace oporator 4 subl oarming for the peot twe weole have been redreed appexdmately \$4.00 to $\$ 0.00$ a wolk an cemared with pro-racation carningil. ghe mas
 the firat time sime Jamary 10, 1031.
operiter wo. b: Mother and fathor and two Joumer brother: are viniting relntive in Iown thil woek. operutor Ho. I in oharte of hote - toote male for brother and inter.

Oporater Mo. 8 emmatels Bediy in noot of a pair of mhere, but her womer to wh then. (romapaper pleat in nole of bho to provant tuet fim protruling.)


 withtrem nome te juy mother $\$ 10.00$ a wook heatl. Hothor mever buy her mevthite only eivey the les for clothing, ote., to tw \$3.00 she atee tocky in the Ready Monoy Plem. Gove mothor veentive may



 teinct the aitecrath of Jemer inill (mopto enter) the fieltal the

(b) Mrifomental - (Nomente ouperficer and inatrio-
 turtruetione friec this weot.
3. Derelormative
4. Viettore

Name

## $\Delta$



## 1. Proluotion Cuxve Ruatuatione

the demanar trem preoent in the curree of Operatove 1. \%, and 4 indt wook ohaged into an upwand trem lant woek Whioh te pertimetarly lotionable in the cam of operator 4.
 ourte Inat wook, operaters meonelotide the fourth wook now of elimont leontient outpat. Der total wookly output toe the wooke singe vatetion hat been within a tance of 4 relay - trim
 roon histery.

## 2. Ownal ownemees

(a) Perconal - Operitor 3 complelined of paine in her mond Buominy attoxpoon. They wore matere mouch to ouve ber to thop rorking for a mairt intorval. Thie
 in the pant year.
(b) Eyiromental - Opemator 5 and the layout operetor were hitowioved lant mok.
S. Dovelormate

A mepotice bie boon recelved that thent period bo considered whioh muld have three reat pericta in tho working


 wortime day moill medn mo-hnif howe jutor initeme of ondiac onohalt hour corlior.

A Wiring diagran of the prodution regording airoult for the mak wirine job (mon's tont capup) hay boon ocompled.

As Viettore
rican.

## 

## AnMaryat mist moon

## 

A11 the operatore imereated thelr weokly averege hour1y outpate.
 operator 1o. 4 wht. 1 It and Operator Me. E WN over the provioue wow.
only on xefoction wen reportec up to thureday, Auguet 20, for opaytor Io. S.

## 3. Dremis onerucien

 wheretiem ser dawdior'e depexture so Dervor Oolo.,
 8 ming Aucet 25, 1062.

Ownetor Io. It whi pleweod with hor duncitor's murter to the alifoterte sen of the omareh miten the ittemar. Allyout operitor fo. 2 coet not indicite her toolfige to the yonce tollew, ith monly vearete thet \$try are movire, wat realimon it is to opportuilty for
 Tomes fillie to live nleve.
operntor wh. E bat no otber miativen in chicome,

 The boerde will operator ho. I an in regrdet at ome of the timally.

Operater Mo. a cavo har autamotile to the youge folkh, atatine that me would mwe no therthar yof for 1t.
 mated obe dilin't seel well Momitoy evelikig. the hent mate he tired. Wif oprater meic heurt trouble and comulte by dopline cese a month.
oporitor te. sid mapoite wotinpod frem vacation in Ione, Pmeilay, Angut II. Ducing the interval (tivo
 witeo, aplainime that extine meico work cureed bor turilmeen.

Oporstor Ko. 5 did not obtain an moh oleop ia unual thil wook. she retired exoopt ionally hite suncey and Momity nifute. She oomplimind of being aleopy monday, sin thet the time wan dreusing.
(b) Eaviromental - on miveri ooceifion operator a compatod regarilime the thri11 whietle th the oourtway.

Opre in mehank goodmene wo woi't hear that for notber fow houra." ( 1,00 R.M. M, Mon.)

## 3. Develormitis

## Nome.

4. Tusterte
mont.

## Whacir ACHIVIX BunuRI $-3-30-3 x$

## RHy mpry noor

## 1. Produotice Onace Mratiation

This wok ohowed an avorage drop or $6.6 \%$ in the production of oporitore $1,8,5$, and 4, willo opwetor 8 is still malitainive the same ontjpet the hay mado overy weok since racation. apprectmately the mane atoraro hourly outpht wae attainel toth day thoning that the 10 m pedrotion is obinactruietic of tho ontire weok and not funt the remalt of one of two buormal dari. phe average outprt wer mak 11 re that of the tem or twat weok imeatately proceding vection ond win Lower than any weok trice ruction.

## 2. Dinumal Octurromens

(d) Pertena - the creup colebratol opmater 4le birthay heddey of thif wook with the mail ditt of lingurio ma other feinite artiolon and, af in eurtomary, operater 4
 c Cheoluter.
(b) malrownental - All five operatere whe inteariowed thise went.

The lylicht above the taet roen wat net diemed cempotoly miureday ildit and the cirle arrited at werk Frilay mining to diecevior thit rifin fren the midt bofore hat oupe through the orack and dromoled the layoutto. It men fize betore the weme ale to becir anembinc ad avwruse eapminge dil be raid $t$ or the timo thes mpont in olenning up the ir penition,

Opmatore 1 and 8 werg oblised to watt a total of avronty-aim minutes for axmituros on Irlday.

## B. Penely mintit

An a requit of a planainc ordor meceived this weck, the ciple will me oblizel to cover thedr layoute with papor darine the men interval and at night. this is belige bon in on effert to kop relay comtact an olean an pondble.

A medal of a bouk wixing production recorlor ofrenit was ompletel this wecin.

The fol at toalging a time recerdar to be nuel on varloun tent proseets has hoon dren to Dopartimith chers.

## 4) Patrus

Ineo.
AT

## 1. Pheduction Curve Mintuatione

operater s improned mor output slighty over the provioun woik. Thil operator ha fecocined hor output approxinately 18 in the lant five weeke.
 over the proctout mecte Thile werator recoived ave refoction to repair. (output of Mri. Auc. N1.)
 the provious week, dae no doubt to receiving twe refeeticue (outpute of we. hige 17, md Fri. Aug. 21.) whith amped this operator to edopt a slewor workine yaee. Although hor mitput wae lemer then the pronedige wock it wat cenilidernbly highor thm the woek folloming the vecation periel.

## 2. Umuenal Ocourrozeat

(a) Pormonal-oporator 4 gubt omplained of a cold in her home.
operator 4 gult inquired it me aould heave hor A.Tot To
 belk in mheh whe hat a mifty doponit box hat diemed rocentiy an comenter II don't weit to leave it aroun the houte for whon time are me hard people will ateel mout anything. I don't went to loon this atok, You buet the othere
 that theatre stook." An arrengenit wae ade whomedy cman loave hor cortifinato in the Wontorn Electric compeny vaulta for a mhort poriel.

Operater of ateted that ohe only had three hourg aleop
 She ocmontat "The ome heard me cone in lant night. I have

(b) Riviromantal - " (Sup. \& Juet. 65s5) visited the tont redn Fuceday, Lugint 25, and chocked the quality of the oporators output.
operater z to , "You kow I'd almost rathor take a liekian the cet a rajoetion。"

Operator 5 atasel that abe could mot work P.P. 120118 ar-
 - P.P. 20118 cemati the one are to be highor thai the other. thoroly mering adidtimal atralghteming moceceary.
eporatore 8 to oporatere 5: Thinat are yme kiolding menat
nove that te pert of your jolb to bring that aim downe"



#### Abstract

1. Proketien Preale    fereied her etyet let meek to the lifdent werge par bear tho   ther the proptice moke operater 5 , who han beve produtite mi-     per hour. Ite forme thit wotk wat ct relige per hent. theoe   DI all the enoretert to be a proforral thee oporntore 1. 2, mel  thy eleothet one inerever In outpat. Thie imifeitee that while  ate of suveral tentary.




 berenco of the himone of hor mithelf.


 vionel lees frementir* Boy tay they 10 not heve meud to hay to werrat met trequet intavione, and they tom
 talk thent to owow the intortion time nolit.

## 5. Dovelo

 wartet it Irot. Tumer this meok.



m







 sel, (ontrut ot tuendor, septemer int.)

1. Deman bongrates



 Whth inne tronile cain and that the (opro 4 mtla ) mod

 pritites.



 and tharet dely 0 10t an thay all Mre lowe torties." Openter t be intextionel by * rorcmar of

 - inforitent yefretay and that I migt got Inta ofe.

 by , porme ef Dopartment esen, Tmurelay, septerior Gin. eporater in terwiemal by fremem of Doparts
 Whineviay, soptertor tent, thet the moull we





 cuit curat tim to hed thee with nvy there pere: mervice."

## 2. Unumal Ocmerremen (contla)

Operater thatred if ahe coull ocmplete the paymont:
 titoriol that ole enall pay olthor woldy, manthy or in

opariter (Hils. Sete Heanondey, September 2nt.
M1 eperatere to the fopeov Bopital, amareles,
Enptielersin, toe periodion menifition.
3. Duncorate




 durlic rovont wolv,
4. Tinitore

Muno.

## ?

## 

## Bay

## Le himetier crixe pirctuntow

 the preatlus wetk oprater a aucmiad the the mober of ro 1efte during the prenolite welty the produatioe of operitore 1,
 10.2 Ir.m the metmetion peck wint the xempet the meet before

 wocts

Tw tantore may be matrimed te contributory to a lever ectput. Ore le the mifonily mot weather ohioh provilet al wectry the other is that yming wet holitay - tur thile the holliay 10 cempental for th the buth of everge spect for the took the

 Wolicolive $t$ Prileve are ropelr day ma thepofore the dirle



 the weal) vith the remat thet they rent, it orfoet, cal hic-mity

E) Dumal evarx
(a) Terwenal - Heap.

 opetctere 1, 5 mit more interilewal by
 welt.


## 2e Deveramat



 they imftemto their proforenpe of fectures. A cemblimation of the



## 4. Therwe

n

## 

## 

## 1. Preduction Murve Phetuatione

ppertior Mo. Imereancd hor wookly viverege hourly catput

 itemilly durity the pent inx wopk.

Oporetor 1.. 4 mab's output inereleud nitichtly eror the pronteny wole. mis oporutor mintainine reirly tentitent outpat. Althath her A.t.0. folleving the vaation poriol in met as hide a the pro-viation output the tompr refection more then eemponimete for the lone in outpat.
 Fioue wootre. Tif operator lext the equeny (1atest) welmetiay
 Hollitere rejutionf, the min operiter reselved twe rejectleme (outpet of iriliy, Soptemor 4, me ruedey soptimber i, 1981.).

## 

(0) Porman - oporator we. 5 left the ompany (laid off) Wehtoelar sopterber t. Ste remerkeit: II vintt fool we coel telty, moles at this is my leit dey here. I wht argment ot Ine lait itit on ereont of boincinid off. It mat

 hour pay ohelt to my my that ale talt have to to angthine serunt the houre. she aloept uitil tat ovoloek an seturtery

 chlere a wook so I've hoom holping around the houne with coekter, houetwork ma walle elothor. I've got to find a jot oci ene pey for my A. T. \& T. mathly. IM mot coing to cive mo mey my of the etetk then I sot it in Jeunery. I hat colye to cive her a couple of sharee but I ohancel ing

(b) Enutrumantal - The oporatora emplained bout the hoat coreral than thin weok.

Fic operatore waitel fer armatwre appeximatoly two hours in forty mimutea amin this wook.
 © the tent men atue equrater lo. E hat left.
$\Xi$

## 1. Produation ourve Plmatuation.

Avorece outrut tore the ooup aroppet se perecat tree the





2. Demant exurricese
(a) Pormenal - Menday wew operator ste Inthdey ghe ro-
 the 1nywi operator and Oporator 1 " bleter. Opretor 4
 clovew. Operator 8 geve oed operator the upual bule pount bax of Franfe livm orecolatere.



 lot meather.
 and Nitomber.

0 bertere 4 , 4 , end ofere intonthowed by
operdere sta peoteated apalmet two oporatore sefre fiterviemel the me day (Iriday). (See ommente Dolny Buty Hintury gheetmo
8. Duelverates.

## 2ett the Comen 9-18-51.

 mothat of rate roviotion te be unel in futurt periele.

Thitere.

mons

## 1. Produatlem Gurve Finetuatione.

Operatord Ho. 2 an ( (bul) weelcly averece hourly outputit wore approxtmelely seven porent liner thin the protione weok due to worlict one doy on ropaired armituref. (Ropairat ormaturee are thowe parte which required redriliing due to maniel rivete, recalvaisinc of cmolitice) The operatore atated that ropalied perta are hartor to atralghten en yerge that regular work. This it probeliy tue to the tact that the wepatret parte are handiel more and there is a efoter shene for thim to cot out of hape. There wer a moticonlo toerene if A.f.0. for the thim the operatore vorkel on thoue partif.

Operator Ho. ( (als.) recelved arejection for medneday, Soptimer 10. The rofotth armitures wors ropairel partin. Opormtor Mo. (mul, ) rimarbel; II wat wryald of that job. I kind of thoucht it monld oome beak."
3. Unumal Oadorzineq.
(a) Formal - operator Mo. ( 4 (ab.) ramartel: I think that will te mooul parte. I heven't got vory mull pop today anywr." (Iriday, sept. 18.)
(b) Evircmental - " ${ }^{n}$ viaitect the tont rome and oheoket and inapetted the oparators' output. (Wodioaday, Sopt. 15.)

The operatore waited for armaturea fifteon ninutee ank thite weot.

Oparator Mo. 2 and 4 (rab.) comented regarding repairod purte.

Operator Ho. 2: Mic trouble nith thone parts without the rivote if that you don't hoom how to wort them. Some are hich and othore lom sid some the temper is out of them. Repurer work eentig through whally is all high or all lem mit ywu keow juat what treatmeat to give then."
 cutput this aftornow, the way those parte are going."
3. Dovelernemta.
outlined car reacon for niokiry to torminate the annture graideteniac tent in the fmediate fature.
4. Tinttort.
$\therefore$, romerly operater Mo. S, Visitel the tent rem Monday moen, Soptertor 16. Ehe Femarkt, I got two plate to te to mot the InImote Iret Inpleynnt apeney in etearo. Therere
 onc of the. If the Fedtori uer turte hiring egain It coming baels"

Q: What tina of a 306 moul you ment.
Opr. Ho. 8 I IT 10 anythtre they cave me"
Qr How bout andiurem
 10t If the tropection weolintt te no tighte

DuO-I

## 

BRLAX TPST ROOX.

1. Produetion Curvo Minatuation.
outpat for the group remenined oractly the tome ar the ontput for int week. The Average Hourly outpat for operatore 1 and 2 decifined $4 \%$ and $50 \%$ reapeotivoly. This is a now low for oporator 1 for the pott thention period (olght voele) and a mev 1ow for Oporitor 2 for poriod 20 (elghteca wowd.) The out-
 opeotively-t aet poriod 20 high for oporetor 3 , a change of 1ittle consequane for operator 4, and oporator ofualled hor 11-time high tor the tent atudy. The parallel high tigure 140. ©t of her bate period output-was ontablished the third wook of Poriod 19 (reok onding Tobruexy 28, 105L).
2. Unumal Oeourromees.
(a) Porsonn 1-Oporator f's birthday, hioh occured Saturdey, Septomer 29, was celebrated Friday. She roooivel purse end a pelr of bilk hoeo frow Operatore, 1, 3,4 and the layout operater. (Operatore 2 and 5 do not contribute toward each other'g gifts.) oporator 5 geve enen operater (exeepting Opexetor 2 ) and the inapeetor the urual half-pound box of "Fanile May" chocolates.
(b) Taviromeatal - It wan tory wam (mar. temporature gso) in the test roen on Hendey. The latter part of the weok was quite tool with an axtrmaly 10 f tuperature in the recm on Iriday. This temporiture ocminod with the feet that some of the operatoride clothing wae wot ircm comine to woxk in the rith that momily, breugit torth soveral ecmenete frem the oporatere about the ditagreoableseme of havine to work when they werv hali fromen.

Operatore 1, $2,3,4$, and 5 wore intarviawod by Opera.

## 3. Devolormonte.

 thie morning with the plattrict of bix bemohen in the noxth-oant
 be omelemed by platexboardmalle.

A moxtive malol of the the recordice wit man demme stratel this aftermen. Whis trial lalieated the preetibility of
3. Derolopmonts. (Cont'd)
the apparatus and uthorization was glven for the developnent of the printing device and papor carrior whioh 111 complete the equipent.
4. Visitoris.
rone.

Dictir

## 1. Production Curve Fluetuations.

Operator No. 2 inereased her volly evorage hourly output approximately oleven percont over the previoun weok - the highent 4.H.O. In 37 weoke for this operater.

Operator Ho, 4 (rab.) *a. A. O. fncraced slightly over the previous weok and is bout $7 \%$ highor than her lat olght weck: average.

Operator No. 4 (ab.) received one rejection this meek. 2. Unuaual Occurronces.
(a) Prmonal-0per. No. (aub.) remariked: (foimorly oper. No. 5) callod mo lat night and sald that he hoard the "Weatern" wae hiring again and wanted to bow if it tas true. I told her I didntt hear about any hirligg goling on. She'g only boen gone a week and the wats to cowe back. She bed two chences for hourework jobs, but she didn't take thon. don't want to do any hard work. She don't take onough interest in hor mork elther:"
operator Ho. 4 (Sub.) tated that her mothor-in-law, with whom she and hor humband live, was slak.
(b) moviromontal - The operators waited for armatures ton minutos each this weok.
3. Derciomanta.
 untion of the amature otraightoning toet room in the near future, montloiling the reamons outified in $\quad$ ti momorandu to , Tuemdey, Soptcmber 15, 1831. This information wa: also pansed almg to $\square$, Div. 6550.
4. Visitors.

## Mome.

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1
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pac-1R

1. Production Cuxve Fhuotuattone.

Output for the group indreased 2.t\% over the prodeding week. Operatore 1, 2, 3, and 4 Increased their A.H.O. over the previour week, $1 \% / 5,4$, 0,0 and 9,74 respectively. operator No. 5 A. H. O. Le 4.14 lowor. Operator No. 3 reached a nei high A.H.O. tor period 20 and was Oporator No. 4 ts second high 4.H.O. wook of the poriod.
2. Unusual Occurroncen.
(a) Pormonal-0poratore $1,2,3,4$ and the inspector
 Treining Station on Sunday. There was coniderable conversation Monday, Tusaday and Wodnesday about thoir sailor acquaintances.

Operator 2 complained all woek dout pain in hor buek.
(b) Einironmental - Operator entolished a new high spaed tept record for five relays (Wed. Sept. 30) - emembling the tive in two minutes fifty-seven and iovan-twithe seconde, or at a rite of one hundred one and three-tenthe relay per hour.
3. Dorelopente.

Arrangements were made for the layout operator to be paid avorage houriy darninge for the weeke in which the is not interviewod. This payment, for the averege of the intervien time of the other five operatore, is the only meane of oompenjating the operatore for percentage they lose when only the assemblers are interviewed in any period.

Copies of the studien "Quality of Production" and "Relation of Quality of Production to average Hourly Output, Daya of the Fook, Hours of Sleap and Volume of Conversation" were forwarded to

Fifty-watt bulbs in the lampe above the inapectorem position were replaced with one-huadred-and-fifty-watt bulbe in an effort to provide more light for the inspectime operation.
4. Tisitora.

None.

## LNL-ER

## 1. Production Gurve Fhuctuations.

Operator Mo. 2's Averago Hourly Output was slightly lowor than the previous weok, but wae considerably highor than her avorage A.H.O. for wovoral montha.

Operator (1o. 4 (sub.'s) avorage hourly output was approximately $7 \%$ Iowor then the provious weok.
oporator (10. aub: received one rejection this week.
2. Dnusual occurroncer.
(a) Personal - Oparator Mo. 2 requested a woek off to visit her daughter and aon-in-lew in Donvor, Colorado. (Mon. Sopt. 28)
She remarked: "I wae planning to go there about Christanat time, but I found out I can got sumeor oxcarsion rates if I purchase my tioket this month. I got a lettor saturday from Herbort and he anid when sick. I was kind of worrited about her, so I mide a long-distant phone call list night. She's fooling all right now."
operator fo. $2^{4}$ E request for a meok off was granted. (Tues. Sopt. 29.)

Operator Ho. 4 (mb.) requosted loave of absence for three monthe. (Hod. Sopt. 50.) the operetors were informed Tuedey Sopt. 29 , that the teat room would be discontinued. She remarked: "I think this would be a good time for me to take a leave as long an we're golug to be traniferred next weok. I flgured I'd have to take a leave anyway in throe or four weoke beenuse ny mothor-im-lav is pretty slek and the's boen gatting wore lately. She 's home slone all day and oan't get around very well, and there really ehould be someone there to take care of her. I'll be abie to take care of her and get a good rest myent. The one thing I don't like is that I'll have to oancel my ahares, but I'll need the money. I don't like to go over to 5517 just whea I'm gettiag my hoalth back. Maybe at the ond of three monthin thing will piek up around here.

AE long an I'm going on a leave, maybe thoy could make room for how in Dopt. 6335."

Oper. Me. \& (aub.) interviewed by the foroman of Dopt. 65s5, and informed that har request for a three montha lowe weuld be grantod.

F (b) Faviromental - The operators wore informed that the teilt roon would be diacontinued this meok and starting noxt Monday, 0otober 5, they would roport to Depertment 5317.
operator No, 2 dia not belleve she heard the right dopartment number and wen Depmitient 5317 was ropeated she reminced: Why is that? I don't like that vary woll. I originally came from Dopartment 6335 ." $^{n}$

I guese we havon't got muoh choice in the mattor. We would of tood bettor ohance six wanthe go than we do right now. I'd much rathor go to Departmont 6335 than 5317. Wen I tarted with the company, I worked in 6535. I never worked over in the Merchandise, but I don't think I'd like it over there. Itiz so nuch like a blg barn. I was talking to meveral of the giris in 5317 and thoy wald they're only working two to three days a week. It? protty hard to get a choice when you got a year of poor arninge behind you." (Inferring that Dept. 6335 would not keop her because she was on the minimui oarnings list for one year.)

Oper. No. ( (sub.) was not vory pleased to hoar she was to return to Department 5317. She remarked: I didnet like it over there (Dept. 5317) on account of the mell from those compound tanks. I liked all the apervisors, they were all very nice." Q: What were the Gang Piece Work Earninge when you were there, $\qquad$
A: I don't know. I was mifted around from one job to another over there. I didn't like that very well either. Of all the jobs I've had since I've been with the company, this one (armatures) was the hardest one for me to learn. This job is tedioue too. The welding job in 6335, that's the kind of a job I would inke. I did that job years ago. I like a job that keops your mind occupied. I guess no department wants the old service omployees. Don't you think they could of made room for the two of us in 6335 if they wanted to? I was thinking just whon I'm getting my hoalth in protty good shape again, I hive to go back over there. I was a wreck when I came into the telt room a yoar ago. Maybe they think I've had enough of a rest now."

Operator Ho. 4 (sub.) was absent Monday, Sept. 88 , due to illinesin.
2. Unusual occurronces. (Cont'd)
(b) Environmental (Contid) - Oporator Ko. 2's earnings for meek onding $9-26-31$. mere sufficiontly high to remove her name from the tainimuie earnings allowance list. This was the first time this operitor has beon off the M.E.A. list in approximetoly one year.
3. Dovelopmonts.

1. Tormination of test room.
2. Pranifor or operators to Dept. 5317.
3. Oporator Ho. 2's request for neek orf.
4. Operator No. 4 (subits) request for three monthe' leave.
(See Unuinual occurrencos.)
5. Visitors.

None.

## WHEKIT ACITIITY SUMARY - $10-10-61$

## BELAY TLSL ROMM

## 1. Produet ion Gurge Mactuatione.

Total Wookly output for the group doeromed 2.6\% from the proceding wook. Mrovage Howily output for Operatore No. 1 and 5 docrensed slightly from the preceding fidt and oparators No. 3 and
 Avorage Hourly Outpat wat aligitly higher.
2. Jnumal Ocourrances.
(a) Perponal - Operntor No. 2 remarked that the was going to church overy night this weok.
oporatory foo $1,2,3$ and 4 want to the Rodeo at the Chleago Stadizn, Vodnuday, octolier 7.

Operatore Mo. 2, $\boldsymbol{a}_{3}, 3$ and 4 and tho inspetor are planing to go to Hoomehnet Sunday, October 18, on a hike sponsored by the Hathorne Girle' Hiting club.
(b) Entiromantal - operator Wo. S remarked: why didn't call mix. (IN Oet. T, 3:20 D.M.)
Jr. Clorks "I don't bnon, , Minbe ahe man too buey toder.".
Oper. 3: Mrave I'Ll be too buy tomorron." Tr. Clark: DII you want to go dom today" oper. 3:
woll. it was my turn today"
S. Developmonta.

Hone.
4. Vieitors.

Mone.

## Dac-1R

## 2. Proftection Ourve Bhetuationa

Total weokly output for the Gneup decrented eff frem the preceding wek and wat the lovent group output minge the veation poriod. Arorace Houriy Output for Operitor IVO. 1 inareaned slightly over the proectitg weok. Averte Hourly output for
 reopectively. This 1 0poritor 2t necom lowent week this period. It wet de operater s'a seeond lowemt Weolc and oporator st lowest week fince the veoction pertiod.
2. Unumal Oecouriciese
(4) Pormonal operatore 3 ana 4 na the firmpector are golut to vist Moemohert. surlat, ontober 18, on a hike opontored by the Hethome Giric' Hixing club oporetor: 1 and 2 are not golng, heving changed their plane aince Leat wed.

Operetore 1, 2, 3, and 4, sad the iftpootor are plumins to attona a maverude party the Albxight Gymoniun, metreday, ootobor 22. the trair is poneored By the Oriet Mtiviby Orgenivetion of the Hawthorne Club.
(4) tryiremential.

Oper. 2: VIou brow that Copartment in the MachionCine with conreyer. What do they dol Do they heve mythtic to do with wet Do they ane letore or etter natw (mure.00t.15)
D.A.C. : You mean the suiteot Aesumbly Dept. They (Endent Dopt.) enko phomes that are inotalled in hemon. Your parta do not ontor Lnto them. Your parta go inte awitehboaxdi. murn
Oper. 2: "Well, thoyire epine to otert a nieht wift. I thought nybe wotd be pleking up too. Maplie mart evortine." (Vimedine)
D.A.C. : 8o rocel like to work orortimen

Opar. 2 if mi, Hot li lad an we med geney in my home, I woulle's waty to werk ovartime. Iy loalth malinet dtend it. Ho ritalie though, they
 of the peonle they latl off. We ctrls under 21 am work on the midit milft, thoug."
(b) Saviromeatal (cont:d)

The Oparatily Orgenization ( 6300 ) omplained reguratus the unwatifactory work of the indpoetor. They otated that c large mumer of dofeote are bolne peted by the Inepeeter and ure caught by then in mbsequeit oporatione. Iniuity recurding the bogoy atsolomen that the boger ie eot low -mouch to limare a thinfoctory quality und that the tost rean Inapeetor malituined a fariy cennhatant theure of 10e/ oftiotarey.

We observe that the inepentor seces to tapmplinit the required work with ment, ponding eogeldoreble time oontozaing with the operatore and dolig other thinge when talio hor dwy frem hor worl. Her muporyter Indieated that the
 trom the teat roon doen not impreve.
S. Develommente.

Meno.
4. Vintere
rime.

## DAC-IR

## Doodr potivitr Sumat - gato S. 1982

## Delex Sut Reve

## 2. Pmoluation Cime Fing matione

Dtal weolay outym for the Group droped 1.4 tren the pre-
 operatore 1 and 4 cerphaced $3.1 /$ and $401 \%$ frwe the proviow wook. It Wet opertifor 14 lomit 4, Ho. ainee the vacation poriel ont operator


 tom perith.
8. Ding ovaryances
(a) Porrownel

Operatore 1. 2, 5, ard the impeotor attonded the ciries mecuerute party at the Albight Cyminivi, Thuredey, Odtoler 2I. There wee conviderable comvoration about this ovalt (uxing the ontire whot.
(b) Heviremental
630, oxplefied the mompleyment reliot pro-
grem to the opozitery ine the mothel uned io obtati car quota.
the plum.
reen opemtor mand a pledet ant imileatiog that ohe will oontrituite wolly to the amolejpint rut tor a partol of
 opozetore oompated that thoy beyel the meater contrituated woll ronluy go to the ravipled pwoft and mot be a lof of gratt". We expleined the mothol of turnive ovor thin fued to the verfoum amatition.


 truit. I mink wo oult te tulc onee of a poyeverthon wh kow thoy cot undringo.
8. prevergite

4. Dedtres

5ome.

## RELAY TEST ROOM

```
a-3
1. Production Gurve Fluctuations.
(23rd week of Period 20.)
Total weekly output for the group increased \(7.7 \%\) over the preceding week.
Operators \(1,2,3,4\), and 5 incressed thelr Avergge Hourly output over the preceding weak, \(7.7 \%, 5.0 \%, 8.2 \%, 14.7 \%\), and \(3.0 \%\), respectively. 0perator 3 attained a new high avarage Hourly Output for this period.
2. Unusual occurrences
(a) Personal - none.
(b) Environmental
The periodical physical examination was held wednesday. All the operators gained weight. Operator No, 4 gained nine pounds.
Operator NO. 5 worked on a new type of relay (R 1496) Friday. This type differs very little from the types she has been working on and no noticeable difference in output was noted. 3. Developments
informed us that all the heavy running types of relaye assombled in the Test Room would be transferred to Kearny. A check of future requirements indicates that the R 1316 and \(R\) 1317, two heavy scheduled types used on dial equipment, w11 probably be retained at Hawthorne. Other heary running types usually assembled in the Test Room are included in the transfer.
The permanent closing of the women's washroom in Blag. 46-5 makes it necessary for the operators to use the washroom in Bldg. 38-5. The operators were displeased with this new arrangement as they will now have to walk approximately 250 feet when formerly they walked only 25 feet.
4. Visitora
```

None .

## 

ROLAX REST ROOM

## 1. Preduttion Curve Hiuctuatione <br> (2th wost ox 7oriou 20.)

Output tor the eroup dropped then the prededing weok.

 var obont (ing) toure daya thie weok ent morage danty outpote for the pant twonty-threo wold of this period were unot in thaptus har prodiction date.
E. Unamel Oecorronater
(a) Porachal - Tho tont oparatore, inppetor ma © otervora are plenning thedte purty tor wednoudey, Hovember 18 . i tures porthom of the money for this party mat obtained by contributhone to basebnil fuil durting the anmer muthe, 1.t. suoh oparator telected b beboll toum for the Howon and when the tonn lont the Individual eotrillutel ponny to the rind.

Thore we mone dimenaion betweon oporatomse and regardine the tholee of the play, but of two of the recup hol men the play, operuter 5 melected, the othor play was cheret.

Conerver ocmpholrod of cola and various achem Tuesday
 A rabellutut aperator robleod her for the remainder of the weok.
(1) Imylremete - The ted nom wen creoptionally quitet Monday of this wotc due to the fuet that the dopertment loeated eutelde of the teat room are merldye four lay per weets.
5. Develu mate.
 prartie mettmeter in Blic. $37-5$, wieh wac uped- in car rest peried inventifation.

The sketel of the recoraing teating firture, to be umad in the promoure moaouranmt atudy, wais cheokel and meveral ohangen are contempiated.
4. Vialtorn.

Inem.

Dacmin

## 1. Iroduction Curve Fluetuation.

## (abth Heek of Portiod z0)

Total weecily output for the group wan $2.2 \%$ higher than the provicue weok. Average hourly output for operatore 1 , 2 and 3 tneroased $2.8 /, 2,7 \%$ and $1.9 \%$ rempectively ovor the provious moek. Oporator 4's 4H.O. decreased $1.2 \%$. oporutor 5 was absent (s1ck) the ontire wetk and an averege of the dally outpute for Period 20 were uged in fliguring her production dats.
2. Unimual Ocourrences.
(s) Permonal - Oporator 5 was absent (sick) the ontire woek. L subetitute oporator ropleced hof.
(b) mixiromental - only Oporators 1 and 2 more intaryiawed by this weok. operatore 3, 4 and 5 will be intortiewod next week in cecordance with a not progrm of intorviowing each operator every othor wed inetead of overy weok.

## 3. Dexeloraentie.

Dept. 6589 wlll work four daye ach wack beginning noxt waek. The tent operator wera informed that etarting next weok thoy would work four daye each week, having womaye off. The operatorm vore not urpriaed an thoy had heard muore from the regular dopt. rogarding a four day a wook.
oper. 2 romarked: "It'e mure cotting tough. Tirat they ald the Tour day week would come at the first of the your, then the firat of noxt wonth ma now it'a next weok."
, Dept. 6162, informe us thit eovintive outhority wee betar fomorid frem all ahop aployear net roporting to the covitin Orgeinigition. In the miture the teet room outpat instaed of beline comatal by the inopettor will be dolivered to the countimg room In Bides. 40-6.

A tranafor of work to involving the of the five types of relaye acemblod in tert reom, Will nosensitate the enombly of a minar of mafalilax I-type relay hogiving duent the 18-II Poriol. Frequant chates in layoute are oxpected for those R-typea as the rholulesare mall, wat liat of eloven R-typea mea obtuined vich we boliove will be echelulai in muficient quartitien to meot test rom requirments.

## ISsteres.

Mr. Whitemow - Harvard Onivoreity.

## mond

## WYicar ACTIVITI SUMURI - 11-21-31

 RIMCY TMST ROOM1. Production Curve Pluctuatione.
(let week of Period 21 - Reat - 4:15 stop, Monday and saturday A. M. off)

Total weekly output for the group decreased $20.5 \%$ from the preceding week due to $20 \%$ reduetion in the woricing hours, a fceture of Period 21. operators 1 and 2te arerage hourly output deereased 6.7\% and 5.78 reapectively from the previous week, entabliehing a now low for Operator 1 aince the vacation period and a new low for operator 2 since the weok onding December 29, 1930. Operator: 3, 4, and 5 increased their average hourly output $4.7 \%, 3.3 \%$ and $3.1 \%$ reepeetively.
2. Drusual Oceurancea.
(a) Pormonal - The teat operatory (excenting Operator 5) the inspeotor, , and the junior clerk attended a maicical comedy wodnosday ovening. The greateat proportion of money for these tickete wan proTided through the baseball fund maintafined throughout the sumaer. Oporator 5 's fallure to attend this fhom with the rest of the group was probably due to her disagrement with Oparator 2 on the choice of the show to be attended, Operator 2 's ehoice being selected by the group as the better of the two shows.
D.A.C. : Mat's the mattier You're looked tired or worried the last for day (11:35)."

Oper. 2: "Oh, I feel pretty good toder."
D.A.C. : "oh yes, better today, but yeeterday something was bothering you."

Oper. 2: One of myitile nieces ien't well - but that isn't it."
D.A.C. : Mro, it's momething cloner than that, disagree with the boyfriend?

Opcr. 2: Jou knew I haven't had a steady boymi eid ror a rear. Mo - 11 - in brothar low his jole That's what it is. You kow he was mang fiftean dellare a meok."

```
    M.A.C. - He did% 新en did that happen?*
    Opere st "He sot his notiee Inat Iriday und mes lala oti
        Yetardar. on woll, will have to take it
        Hke we get it I gomet;" (Shorugdng her mowlame)
    (b) marlmonmontel - Only opmetor 3 waw laterviewed by
    thle week.
3. Dorolomentele
```

Whe four-dirsuek for the tet operators itmetad thif wek. The introanction of thin now teature merk the beginuing of fariod al.
wes given dote and graphs for we in tupervieomy trating oontordneme.

We find that decreate of 17 in permonal tive for the group hat buen offeetel by the cloming at the wampoon mjacent to the tewt room.
of Harvard mont serfeni day af this weak in the tent room obtiming intometion concerning routines and reoord petelier to our tost practises. This informetion will be uted in hic prepristion of repow of our tew otuales.
4. Tistara.


- 6081. 


## HB

WEPGCY ACMVIXY SUw MAY $-11-98-31$

## Bray mesy noc


Tha Woct of Poriod Biol
The moup totel weakly output deoreated $1.5 /$ tron the proVLour waic. Arorage houply output for operatorm $1,3,3$, and 4, de-

 and a new low fox Opmator a cime vedr ondis Doembor 29, 1930. operetor 5 Inoroted hor grofoge hourly output. 1. $3 \%$ or on the previom敋
2. Umural oocurederese
(a) Purwomil only oporators 2 and 4 wont out tor the - diy berore Thunto celving lumoteon heretofore on amual cront in which all the operatore pertiolpeted.
opore 2: Nre you conlue out with ue p"
Opor. 1: Mo, I con't comen"
Oper. 3\% Well, I ought not go either but I'm golng. I IIgure I only live once."

It noon operator $s$ rmarked
Oper. 3: "These dry old mandwiohom fretod of o hot dinnor
todiyy, hah

```
Opar. 1: m\ooh."
```

operatorim 1, 2, 4, and the layout opertor are soing to wat "strange Intoriude dravin playing at a loop thentre (ridar stonime).
 the mon)


Operator 2, whow facily probubly has the eroment hoed for her hacome attend ench uront with the moremeioni whe only live onee."
(b) Wricomental - The oporetore worked Mondey of thie weok on coount of the Thenlet giving hollday Thuredas.
 thit the eot-merem wote loeme and the rixtaxe wauld not hold ite odjurtant.
 left oniy one dayt ropalre wich wll be bold ovor until next weok.
3. Develormonte.

The mped tient rexe discontimued Mondey of this moek in wecordane with ot suggetion.

Output tepew for the ontire duretion of the tot mre beta marked off into firteon-minute intervale in cocoxionee wh requent.

An edinhom wal obtelined for use in reeordinc daly hietory chete and varlouw roporte.

Let wer Operwtors 1 und a commented to the effect thet they bellered ther worked fanter $t$ the and of the day when thoy mete atteptine to retion proloteninmed output than they dia durine thelir reailar epend tent poriods mot thet ther aid not try during epeed teete but thinge juet went anoothor durime thoix offort at the and
 duries thie and of the dey puriod and foun that mone of the reley for any of the operatorimerescibled an ra*t as the xoluy made duriag the apeed teet for thet particular day.
4. Visitere.

Nome.
ALC:


##  <br> 

1. Prolmetion ourve Mudtuation: (5x) whet of perion 31.)

Total weekly output for the grouy incremed $3.6 \%$ over the provioum weekt figare. Oporttors $1,2,5$ and 4 inorcatel their avorage houriy output orer the previoul weak $5.7 \% 4.0 \%$, $5.7 \%$, and 8.0\% reepentively. Oparetor 5 's average hourly output deoreceed $1.3 \%$.

In view of the fact that the oporntore begin workine five dayk next wect, whioh will mark the beginning of a nem pexiod, it night be well to montion at thile point fretor poculiar to period 21, other than the lote of working dey, which probably contributed to 2 lowor total weokly output. hereen durise previout periods Mondey has boen a low output dey, modiondoy and riday, repair tave,
 duetion day. In Period in the lowe or Moiday han romultod in the trancifor of the first day of the week lom output to Tuenlay. Therefore, tuedey, Wednelday, and midey are low output days and Thuxedey is the onily high output day of the weol.

A oomparison of the operators' average hourly produetion for Period 20 With that of poriod 17 which wai ifentionl in leteth (twentyfive meoke) and fompure (Rest - 4ilifitop and saturdey A. Mo off) ereept that in period 17 the operatore scating poaition ware changed. tonde to mubetantiate our provioue deduetiops regarding the offoter of
 production.

| Qparator | $\begin{aligned} & \text { A. स. } 0_{0} \\ & \text { tor } \\ & \text { Perad } 17 \end{aligned}$ | $\begin{aligned} & \text { 4. H. } 0 . \\ & \text { tor } \\ & \text { Pertan } 20 \\ & \hline \end{aligned}$ | Peretertere Inereare of poerceng |
| :---: | :---: | :---: | :---: |
| 1 | 69.6 | 18.6 | 4.8 |
| t | +6.7 | 74.3 | -. 7 |
| - | 83.6 | 08. 8 | - 6.6 |
| 6 | 78.7 | 67.8 | -6.4 |
| $\delta$ | 62.6 | 64.8 | +6.4 |
| Crues | Clos | 68.8 | - -6 |

operttor lis avorege hourly output during Paxiod to is highor than for any other pexich omedtinc 16 and 19. The inerense in cutput for Portal to over that of Poriod 17 wes prolublyate to her return to hor formor aceting perition moxt to Operator i.
oportor 5t proluction for poriod 30 it approxinatoly the
 16,17, ma 10.

Opember Bl Werage hourly output for Feriod 30 was the lowent sinet Poriod 14.
 hourli ontput for Perlel $t 0$ trom Period 17 whe protobly dre in part to hor returin to her oridinal ugatime polition betwen operatoris and 5. Ieveatput for Portod 30 we the lomit ande Porial 1 .


 Lover that for Perfode 18 and 19 but wes hicher then the preduetion for all hor proviou poriode.
2. Unumal Otaxreanoue
(a) porwoma - menc.
(b) Trixqumental - oporeturev 1 and is woxe intorvionet iy Hes Hownsear in Contermee Roen 181. The operatore ooced plumel with the now intervioulmg lootion a it olininate the noternty of pire outeide in oold werther.

## 3. Dexalomentel

-     - 3ses, inforeet un (Irtacy hal.) that the proexum involvinc the tranter of heary coholule type of relaysto
 be 7th, the leparthent 111 work eive laye woik. In accordame
 Copartent the teit rem will aleo follow thic procren. Tho operatore wore very elatel when infomel that the would work tive tays a weale

 Iou don't roow how mueh chat mi bucke wook mant to me. inat els mone pars my rato"

value but the form of oxpection man of hilarity edualing laughter tren 12 the operaters.
the patesatra tape and log reocede tor the intomel july 1 ,
 toned thretmine wil to . Hervard valvarulty.
- Cos- 1 deve into the toet room thargalay
 verided to burver petveretty.

4. Delture.

None.
Quen

## Mrema Acmiviry stuntiny -12-12-31

 MIMA 27M4 ROO1. Proluntion Curre ructumatione

Totel widiy output for the group inoreanod 86.2 over the protioum wott the caedtet poreontage of thie deereme beling due to - mh incretec in worlithe hourt. Ay enge hounly output for Operatora 1. 2, and 4 inorenwe $4.14,3.7 \%$, and $3.9 \%$ rempetively orer the proThou weok. Gperetores and is average hourly output decrated $5.5 \%$ sud $6.3 \%$ repeotrely.
2. Unumal Dequrx
(a) Formonal - Operator 2 went to a dance given by a nolatborhood olub at the Aragon ballroom Monday. Deember the
(b) Rnyirommental-A periodioal phyical examinetion wae hold Medneaday afternoon.

The owerators complained of having cold hand seroral tince Monday morning, Tomperature wa quite low in the tost room early in the morning.

Operators 3, 4, and 5 were interviewed• by $\square$ this week.

An oxeces payment of two to three dollare to each of the operatory due to clerieal (63s9) error will be adjueted in the balance payment for Decembor.

## 3. Dorelormenta.

The operitore are working five dayn this week, a feature of Poriod 2\%:

The following que tion wae aked of the operntorm Monday morning:

WWould you rether continue the physiadl exampation every six weeks as at proment or would you rether have a more complete examination only twice meax, an exmination that is givon to the company exneútives minilar to the ifrat one givan you when you oume into the teat room? The doctor in thi twiee yearly exmination would exanine you thoroughIF and infom you of him firdinge."

Out of the comfusion of immadiate reaponses to this query, the

## following is represontative:


An exception to this answer is Operator is?
M don't empe which we do,
The operators were informed that, due to a reduation of the hompitale pereonnel, coffee would not be derved to them after they finithed their cxeninetion wodneday aftornoon, Thore wore several comment of diapprotal, and the uagention was offored by one of the operatore that they murnish their own eoftee and have coftec and ake In the test room after the examination. Thin party feeture was oxtginated early in the tost a mens of orercoming the operetorat. dimpprofal of periodicel cximination, and the prectice hef beom continued to the present tive.
in letter comowledging the reocipt
of the tape and log shoets which were forwarded to him laet week requeeted thet the tape for May and June, 1927, although very irregular and condiderably damaged, be held peading his viat in Jamary when he chall indicate whether or not the e tape may be uepd in his study.
4. Xintore.

None.

DAC: BM

## 1. Production Gumo Tluatuation


Total weokly output for the group deerealed $3.9 \%$ from the
 3.0\%, 1.0\%, and 12.0\% repootively, from the proviove weok. operator 51. A.H.O. incremed 1.3p.

The doereate in output is probably influenced by the exes. LTe monit of time connumed in repairing defeotive relay having inmintore out of line Dump the pawt two wolle the R-131s, R-1406, and B-8494 trpo relays have been eineobled with a thioker top inualtor then regulary used. This change in manurecturing procedure was neconciteted when Departiont 6389 informed ut thit due to bunhing
 Loyis dinficulty was belige encountered in tightening theie types of roleye without oracking the bushingt.

## 2. Ununal Oeguriencote

(a) Pormoni - operators 1, 2, and 4 were roller okting Baturdey night at roller mating rink in chicago.
(b) Whyramentel - Operatore 1 and 2 wore interviewod by

The contecte in the chute of benoh poeition 1 and 2 were adjucted Mondyy. The flapper cate thefture considerably worn which necmenstater frequont adjustrent of these contacte. Replecement of theee shafts Will hare to be made in the near future in order that accurate mecmurement of production will mot be interrupted by feulty adjumtment of the recording oirouit contiote or breakge of the hafte.

At $8: 53$ P.M. Mridey, Operator muber 8 inquired:
oper. 8: what do we get this week" (Referring to per-
D.A.C: Well, we told the (parroll) to pay you 95\%. That wes yiviterday. Ther hal to know on acoount of the holliay next week. You had over 95\% up to then but yosterday was eo low that you fell belom $95 \%$ for the woek."

Opere 2: ncome on cirla; we have to make it today then. If ealle, tell her to let xe go Monday,


Artor this ooment was mede an increase in the motivity wam noted and we decided to compare the output for the remainder of the day with the output peoriour to this time. Oporttor 2 's working day we teminatod te 5:15 when one the oalled for an intomion, but the other opertom who rotet to thi comroretiom, oporetor 1, 3, and 4 inerenad thali mertee hourly output, for the interval $5: 00$ to the end of the doy, 20.7 / ever thoir A.H.O. for the period 7:80 A.M. to 5.00 P.t.

## 8. Derelorente

## of perforcter tapei lott the eot Toon on the fob va conpleted redmeddey.

the perfortted tapen ad lor recort for the intorval 9-30-88 to 18-11-31 wore forwarled to remalning thped for mey and Tund 1089 will be oheored for imrecularitien and hel tor la oxmimition in Jamary.

A mew job is belnc outlimol whoh wh1 combine the etatinties recosilinc and muxe plotting for the relay and bank wirine teet roome. is to do the work in Building 30 ot.

Obteimed information that sheet matal lookere ued for storace purpoies are not kopt in stock but have to bo made up on a plant order. Sugented that an aditiomal file oalimet be plaen in the tast roon. in which we my erore expeximontel equipmonte
4. visctox. bes.

## Home.

## DMO: ${ }^{\text {B }}$

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\author{

1. Prodrtice eque Flutuation
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 frew the precellis week, A.I.O. for Opmtork 1, 2 and 5 decremed



## 

(a) perional

Oporatore 2 and were roller slatig Wolmady mondes at Mir in Ohlomees
(O) Brifomental

Operatoris, tand vore Intorviowed by
modotal coren of the nexturte of opactore 2, 4 am 5 vore
 cheule olinimet the minptis cowi of the totedie whth hat renulta fron the weride of the dotil warow on thoe old type fixturcte:

Netter upa Operater terestrilu, Opmetor 1 bxounts a - 11 aptitidal durtatit tree inte the teet reen Monder and placed It on the rile cobimot.



 cantr at amon tor the operat taret.





A large part of the doareate in the oarating parcentage of the previout youre waw to tive spent in examining and thowing the gifte whieh had reen received.
In povalopente
mit H, Iophin, som-1, weo morking in to toet


## Ar Teastere

al.G.b.
wone

